



K-Line™ Irrigation

Design Manual The grass is always greener



an *Aliaxis* company

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RX PLASTICS

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Why K-Line Irrigation is so good?

The major benefits are:

- Low initial cost with lower operating costs
- Ease of installation, use, and shifting
- Works well on all types of soils, terrain and shapes of fields
- With K-line sprinklers, the water penetrates deep into the soil with little or no run-off - like a soft rain (slow absorption method) every precious litre goes further
- The K-Line sprinkler pods are moved when the system is operating - shifting is very fast with an ATV (usually no more than 3 minutes per line)
- The K-Line system is available with pressure compensating sprinklers which results in very good uniformity even in very hilly applications
- K-Line irrigation is designed to fit the field (not the field altered to fit the irrigation) - can be designed around obstructions - results in large initial cost savings

Other features are:

- Wide selection of nozzle sizes
- Application rates of 25mm to 80mm of water per week
- Shifting is not a lot of work (done most commonly with a 4-wheeled ATV, but can be moved with an available tractor or other vehicle) anybody can do it!!
- Works well in fields up to 360 metres in length (suits properties from 1-1000 hectares)
- High pressure is not needed - the best pressure range for K-Line sprinklers is 40-55 psi, but works well down to 35 psi (2.5bar)
- The K-Line system is very durable - the one piece K-line pods are heavy duty as are the special K-Line plastic fittings
- The special heavy walled 32mm and 40mm K-Line tubing is made mostly of low density polyethylene resin that withstands the effects of freezing and sunlight, while remaining flexible and strong
- Shifting usually is done once a day at a convenient time for the operator
- The K-Line system can be easily moved out of the field for mowing, cultivating, harvesting, or for winter storage
- Livestock is not affected - in fact they like to graze around the operating sprinklers (especially on hot days)



K Line - Design Detail

- Each Pod 600 litres per hour @ 45 psi (3Bar)
- Pods spaced at 15 metres along the Low Density and moved 15 metres each shift

each pod covers $15\text{m} \times 15\text{m} = 225\text{m}^2$ per day

- 24 Hour shifts $600 \text{ l/hr} / 225\text{m}^2$
 = $2.67\text{mm/hour} \times 24 \text{ hours}$
 = $64\text{mm} / \text{day}$
- 14 day cycle = $64(\text{mm/day}) / 14(\text{days}) \times 7 \text{ days}$
 = $32\text{mm} / \text{week (average)}$
 (assuming 24hr/day operation)

and each pod covers $225\text{m}^2 \times 14 \text{ days}$
 = 3150m^2 or 0.315 Ha

- 10 day cycle = $64(\text{mm/day}) / 10(\text{days}) \times 7 \text{ days}$
 = $44.8\text{mm} / \text{week (average)}$
 (assuming 24hr/day operation)

and each pod covers $225\text{m}^2 \times 10 \text{ days}$
 = 2250m^2 or 0.225 Ha



K Line - Example

- Block is 300 metres x 105 metres = 3.15 Ha
- K Line Sprinkler coverage = 150m
- 150m / 15m = 10 sprinklers
- (First to last sprinkler) = 135 metres
- K Line moved 15 metres each 24 hours
- Each sprinkler 600 litres/ hour @ 45psi (Naan)

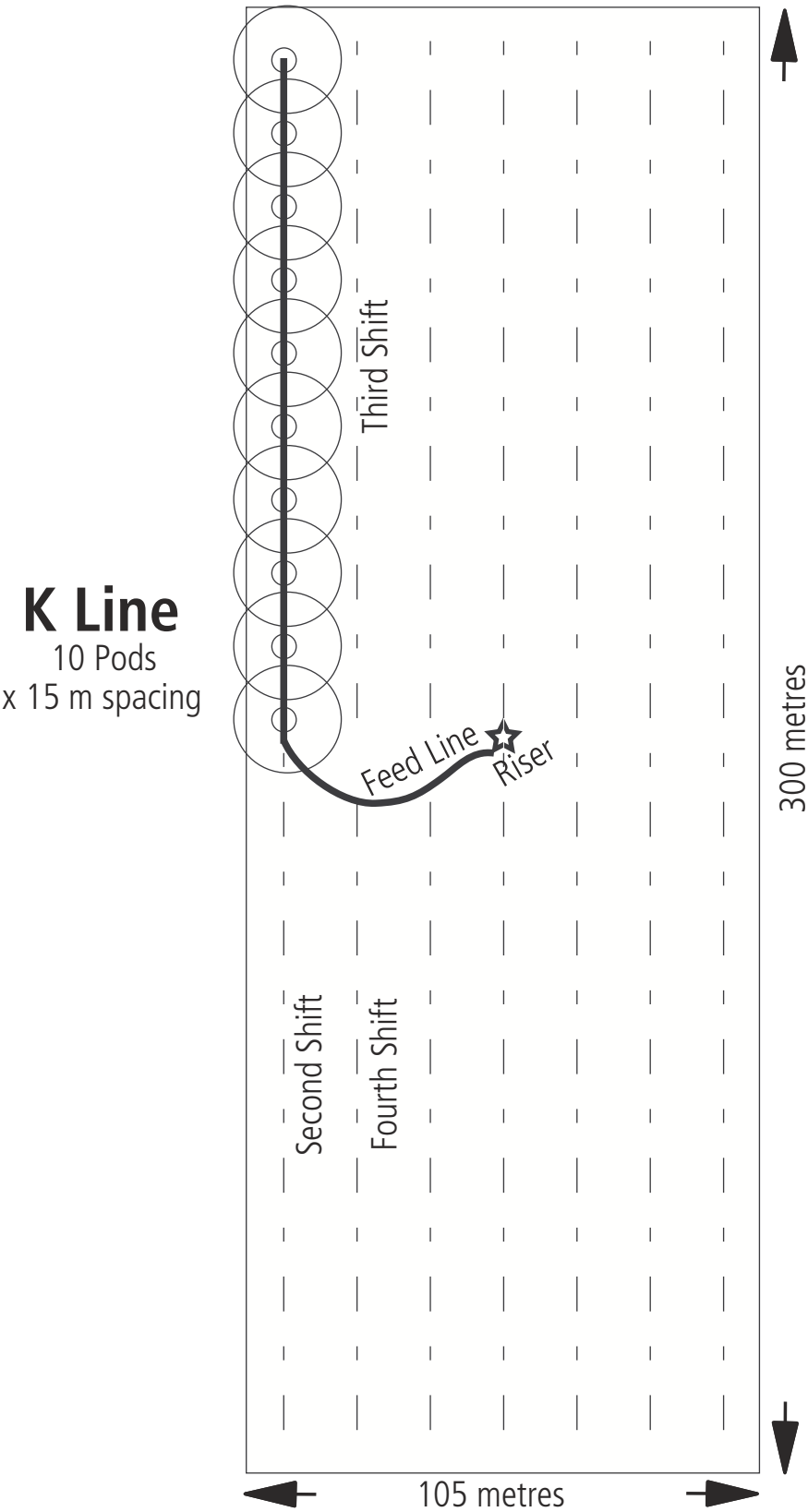
$$\begin{aligned}\text{Number of moves} &= 105 \text{ metres (block width)} \\ &\quad / 15 \text{ metre shifts} \\ &= 7 \text{ shifts x 2 ends of paddock} \\ &= 14 \text{ shifts (days)}\end{aligned}$$

$$\begin{aligned}\text{Application rates} &= 64\text{mm per day} / 14 \text{ days} \\ &\quad \times 7 \text{ days} \\ &= 32\text{mm /week average}\end{aligned}$$

NB: Selection of 14 day cycle and an application rate of 32mm /week depends on soil type and climatic conditions. The soil must have some available water for the plant after 14 days.



K Line - Detail of Shifts



K Line - Pipe Design

- Sprinkler Line 135m
- 135m would be 32mm Low Density Poly
- Input pressure to the line would 33m (47psi, 3.3bar)
- Flow would be approximately 6.0m³/hr
- Feed Line would be 55m of 40mm Low Density
Pressure loss would be ~ 3.8m (5.4psi)

Therefore the pressure at the Riser would need to be approx
~ 36.8m (52.4psi) @ 6.0 m³/hr

The system is usually reticulated through a mains and this would add 10-30psi.

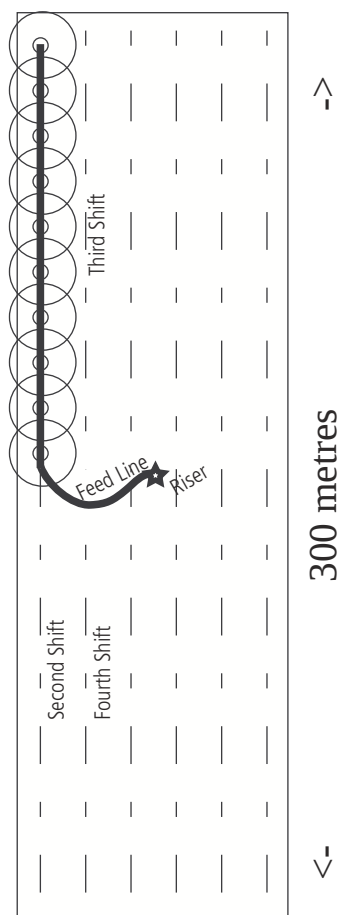
Therefore the total would normally be 70~80 psi which is below the 6.3 Bar rating of the Medium Density Pipe usually used or the PN6 rating of uPVC pipe systems.



K Line - Examples

Six Day Scenario - Option One

K Line
10 Pods
x 15 m spacing



↑

300 metres

↓

<- 90 metres ->

Two shifts per day

2 shifts per 24 hour period
Therefore : 12 shifts to the start.

Area = 90m x 300m = 2.7Ha

Six shifts per end of the block
= 6 x 15m = 90m

Application

Naan Orange Nozzle
(2 Bar minimum pressure)

= 51mm/24 hours
= 12 shifts = 51mm/24hours*12 hour operation
= 25.5mm/application (29.75mm/week Avg)

Naan Red Nozzle
(2.5 Bar minimum pressure)

= 65mm/24 hours
= 12 shifts = 65mm/24hours*12 hour operation
= 32.5mm/application (37.9mm/week Avg)

Naan Blue Nozzle
(3 Bar minimum pressure)

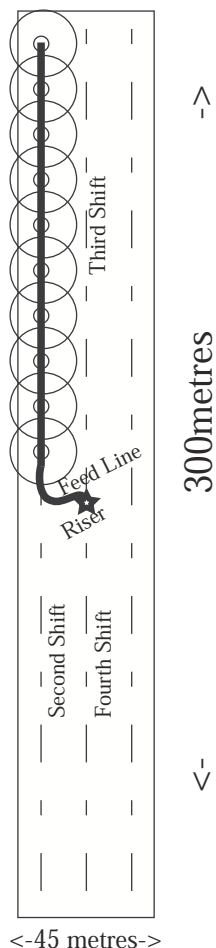
= 90mm/24 hours
= 12 shifts = 90mm/24hours*8 hour operation
= 30.2mm/application (35.2mm/week Avg)



K Line - Examples

Six Day Scenario - Option Two

K Line
10 Pods
x 15 m spacing



One shifts per day

Therefore : 6 shifts to the start

Area = 45m x 300m = 1.35Ha

Three shifts per end of the block
= 3 x 15m = 45m

Application

Naan Orange Nozzle
(2 Bar minimum pressure)

- = 51mm/24 hours
- = 6 shifts = 51mm/24hours*15 hour operation
- = 31.8mm/application (37mm/week Avg)

Naan Red Nozzle
(2.5 Bar minimum pressure)

- = 65mm/24 hours
- = 6 shifts = 65mm/24hours*12 hour operation
- = 32.5mm/application (37.9mm/week Avg)

Naan Blue Nozzle
(3 Bar minimum pressure)

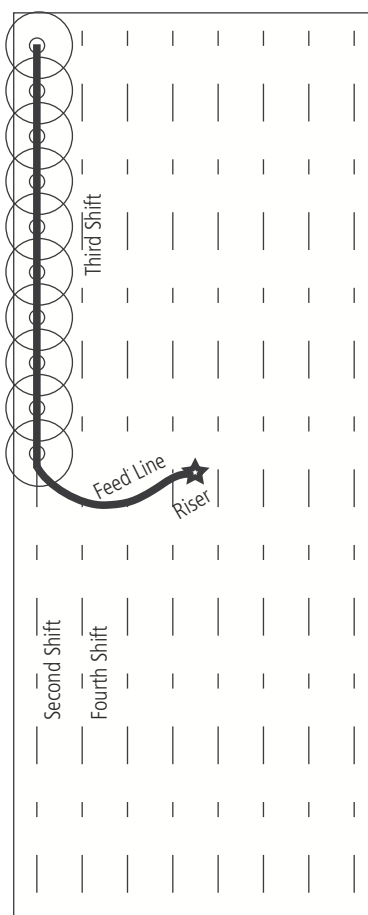
- = 90mm/24 hours
- = 6 shifts = 90mm/24hours*8 hour operation
- = 30.2mm/application (35.2mm/week Avg)



K Line - Examples

Eight Day Scenario - Option One

K Line
10 Pods
x 15 m spacing



Two shifts per day

2 shifts per 24 hour period
Therefore : 16 shifts to start

Area = 120m x 300m = 3.6Ha

Eight shifts per end of the block
= 8 x 15m = 120m

Application

Naan Red Nozzle
(2.5 Bar minimum pressure)

= 65mm/24 hours
= 16 shifts = 65mm/24hours*12 hour operation
= 32.5mm/application (28.5mm/week Avg)

Naan Blue Nozzle
(2.5 Bar minimum pressure)

= 84mm/24 hours
= 16 shifts = 84mm/24hours*12 hour operation
= 42mm/application (36.75mm/week Avg)

Naan Black Nozzle
(3 Bar minimum pressure)

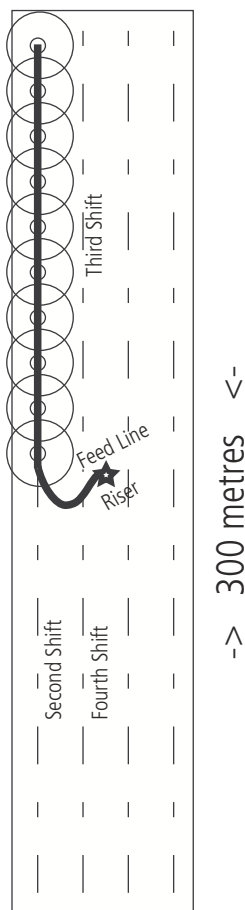
= 114.3mm/24 hours
= 16 shifts = 114.3mm/24hours*8 hour operation
= 38.1mm/application (33.3mm/week Avg)



K Line - Examples

Eight Day Scenario - Option Two

K Line
10 Pods
x 15 m spacing



One shift per day

Therefore : 8 shifts to start

Area = 60m x 300m = 1.8Ha

Four shifts per end of the block
= 4 x 15m = 60m

<-60 metres->

Application

Naan Red Nozzle
(2.5 Bar minimum pressure)

= 65mm/24 hours
= 8 shifts = 65mm/24hours*12 hour operation
= 32.5mm/application (28.5mm/week Avg)

Naan Blue Nozzle
(2.5 Bar minimum pressure)

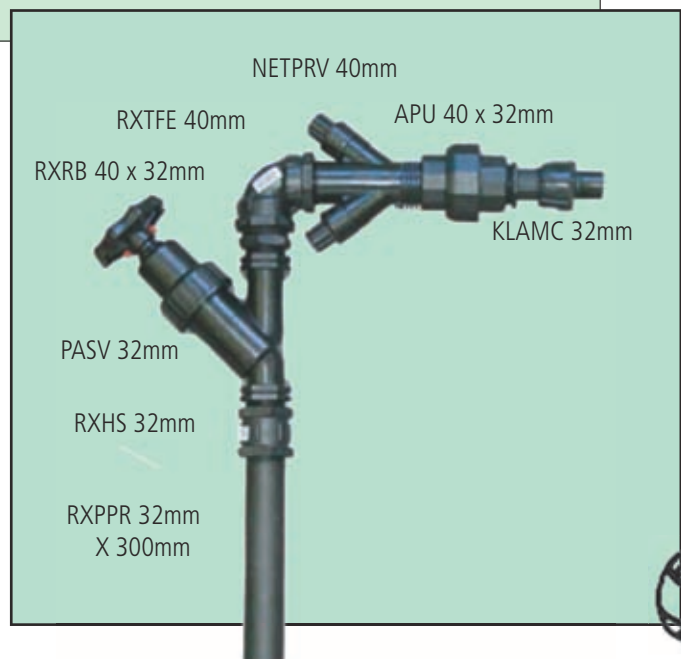
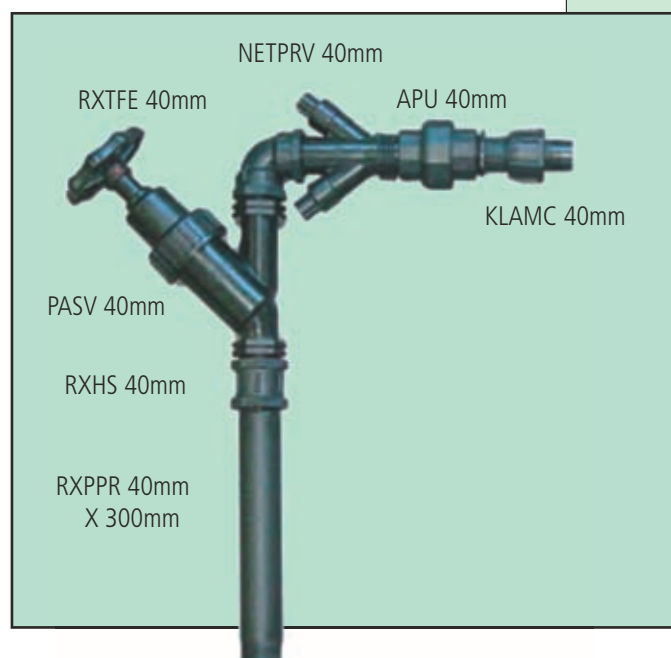
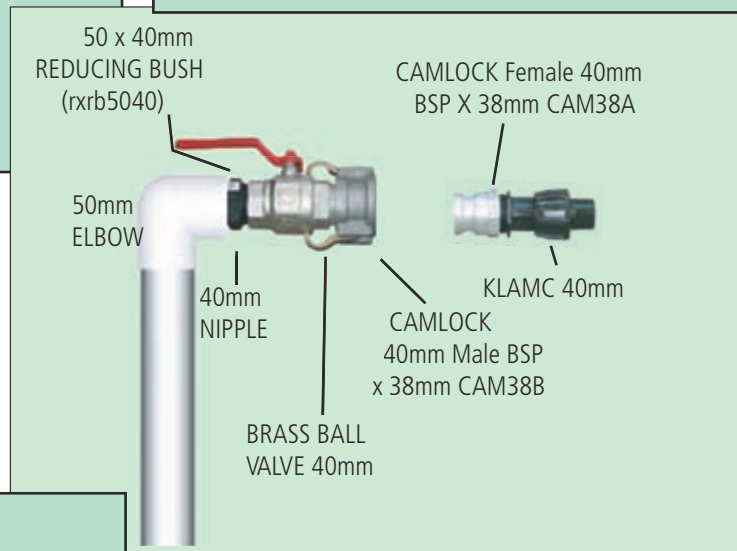
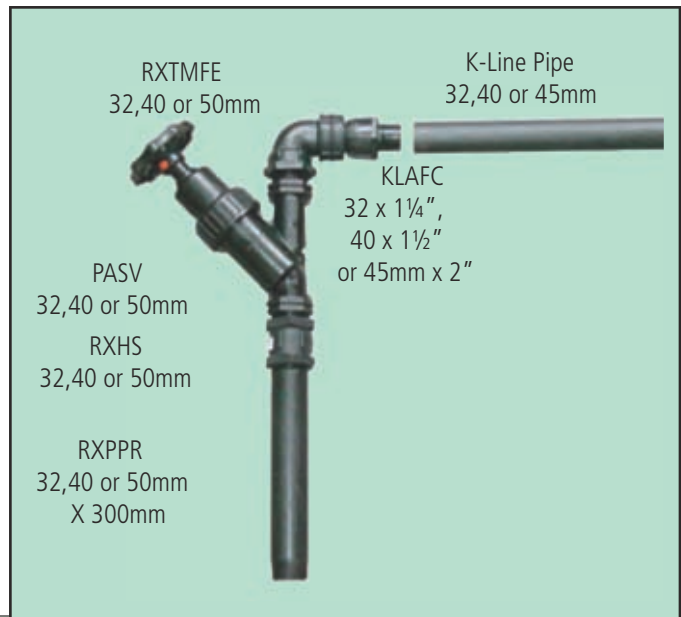
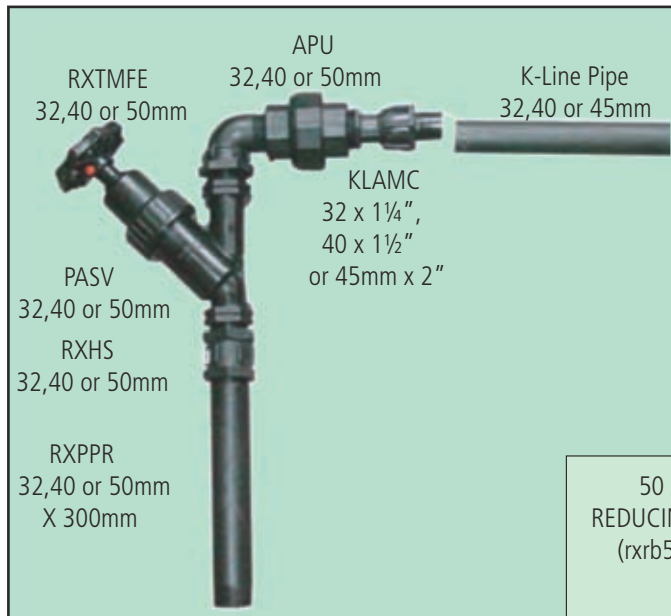
= 84mm/24 hours
= 8 shifts = 84mm/24hours*12 hour operation
= 42mm/application (36.75mm/week Avg)

Naan Black Nozzle
(3 Bar minimum pressure)

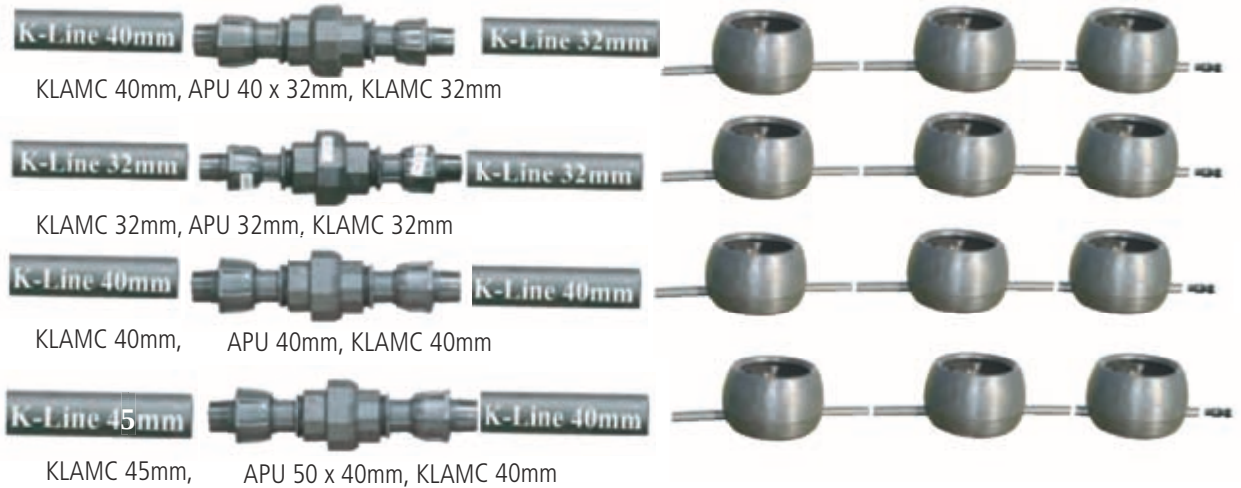
= 114.3mm/24 hours
= 8 shifts = 114.3mm/24hours*8 hour operation
= 38.1mm/application (33.3mm/week Avg)



K Line - Fittings Options



K Line - Fittings Options



Connections - Feedline to K-Line



Connections - Feedline & K-Line

End Connections



K-Line Internal Connections

K Line Naan 5022 Sprinkler

Full circle 1/2" plastic sprinkler



- One piece construction of body and bearing enlarging diameter coverage
- Color coded nozzles, bayonet construction for easy and quick cleaning or replacement.
- Single nozzle for K-Line.
- Integrated stream straightener improves wind resistance.
- New sand protection completely dependable and reliable for all sand conditions.
- Adjustable tension spring enables simple adjustment for nozzles and pressure changing.
- High impact heavy duty plastics materials provide resistance to corrosion and chemicals.
- Excellent uniformity of water distribution with high average of 90% C.U.

Maximum spacing :	up to 15m
Recommended working pressure :	1.7 - 4 bar
Flow rate :	450 - 1100 litres/hour



K Line Naan 5022 Sprinkler



mm	Nozzle Color	Pressure bar	Flow m3/hr	Diameter (m)
2.8	Orange 2.2m Stream Ht 25 Sprinkler Angle	2	0.45	21.0
		3	0.55	22.5
		4	0.63	23.0
3.0	Red 2.2m Stream Ht 25 Sprinkler Angle	2	0.51	22.5
		3	0.63	23.0
		4	0.72	24.0
3.2	Green 2.2m Stream Ht 25 Sprinkler Angle	2	0.57	22.0
		3	0.70	23.0
		4	0.81	24.5
3.5	Blue 2.2m Stream Ht 25 Sprinkler Angle	2	0.66	23.0
		3	0.81	24.0
		4	0.93	25.0
4.0	Black 2.2m Stream Ht 25 Sprinkler Angle	2	0.85	23.5
		3	1.03	25.0
		4	1.18	25.5

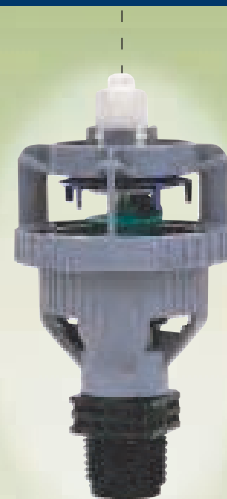
Features:

- Heavy duty plastic construction
- Stainless steel springs and hammer shaft
- "Quick-Release" color coded bayonet nozzles for easy maintenance and replacement
- Newly developed, totally dependable sand and dust protection sleeve
- Stream straightener for extra coverage and wind resistance
- Excellent distribution uniformity at low pressure rates
- Wide selection of single nozzles 1.5 and 4 bar
- Discharge Rate : 0.45 - 1.18 m3/hr





15./



R2000WF

217 - 1001 LPH

The R2000WF is part of the Nelson Rotator family of sprinklers

NELSON IRRIGATION CORPORATION



The Nelson R2000 Wind-Fighter Rotator™

So why did Nelson invent the R2000WF?

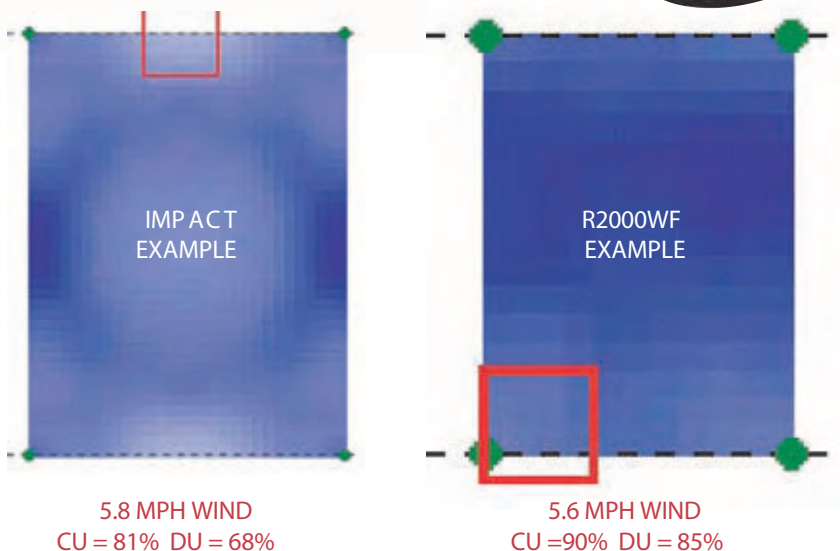
Because things are not as they seem Nelson's Rotator™ technology enables the development of higher performance. Over the past few decades designers of sprinkler irrigation systems have come to rely on overlap uniformity analysis when making decisions about sprinkler choice, spacing, and pressure. This technology nearly always utilises indoor testing in no wind conditions. Software packages like Space for windows, Nelson Overlap and others calculate CU, DU, SC as well as create graphics like densograms that show variations in water application. Overlap analysis has helped to improve the efficiency of irrigation system designs world wide, however they do not take

into consideration the negative affect that wind has on distribution uniformity. The design of the new R2000WF has been shaped by outdoor test results. In fact, by introducing as little as a 4 mph wind condition to the R2000 WF the CU, and DU often improve (see figure). What's even more dramatic is that Nelson's outdoor testing so far has shown the R2000WF to have higher CU's and DU's than traditional impact sprinklers.



R2000WF VS 1/2" IMPACT

7/64 NOZZLE, 30 X 40, 50 PSI, 2.4 GPM, .18 IN/HR



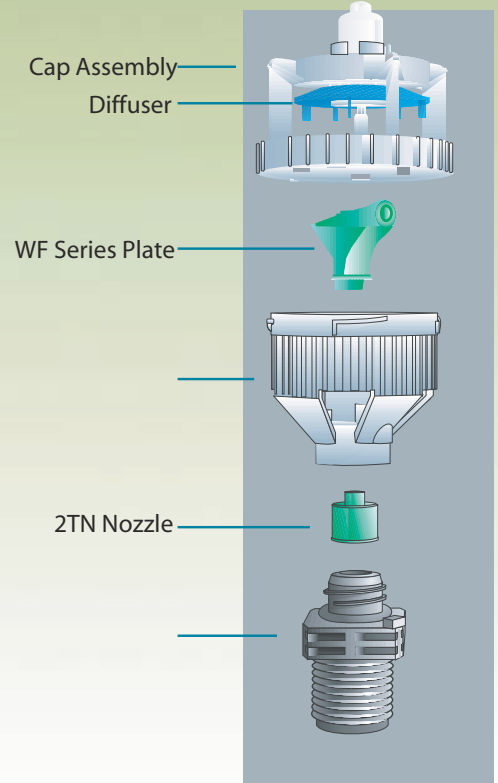
Things are not always as they seem especially when spacings get wider as well. Nelson have observed that as spacing gets wider high CU and DU figures from indoor testing are less likely to replicate in the field. Using advanced technologies, Nelson engineers have engineered distribution characteristics into the R2000WF specifically for wider spacings



No other agricultural sprinkler matches the uniformity & dependability of the R2000 Windfighter



- High Uniformity
- Proven Reliability
- Long Throw Distance
- Low Cost, Less Maintenance
- Low Application Rate



The drive arm of an impact sprinkler directs a "splash down" that seals the soil directly around the sprinkler, while barren "wind-skip" areas develop where the distorted stream doesn't reach the crop.



The R2000WF Rotator™ consistently delivers higher uniformity than impact sprinklers. It forms a tight wind-penetrating stream that is systematically broken up by a diffuser filling in the water pattern. Its sweeping action gently distributes water droplets to the ground preventing soil compaction.



R2000WF

Plate/Nozzle Options and Flow Performance

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Plate Options*	Recommended Nozzles	BAR				
		2.0	2.5	3.0	3.5	4.0
Green WF14  Radius: 39 - 41 Ft 11.9 - 12.5 M	#13 Yellow (13/128) 	366	411	451	487	521
	#14 Green (7/64) 	413	463	509	550	590
Red WF16  Radius: 40 - 42 Ft 12.2 - 12.8 M	#15 Tan (15/128) 	485	544	597	647	695
	#16 Red (1/8) 	559	624	685	739	792
Gold WF18  Radius: 41-43 Ft 12.5 - 13.1 M	#18 Gold (9/64) 	716	795	869	940	1001
Dark Brown WF20 Call for Availability Flow Data Preliminary	#20 Dark Brown 	873	966	1062	1144	1222

*All plate options are high angle. The performance data in this section has been recorded under ideal test conditions and may be adversely affected by poor hydraulic entrance conditions slope, riser tilt, temperature, wind or other factors. Always be sure to use the nozzle size that is recommended for the plate. Always operate within the recommended pressure range. Only the nozzle and plate combinations grouped together in the above charts are recommended.

R2000WF (Windfighter) recommendations:

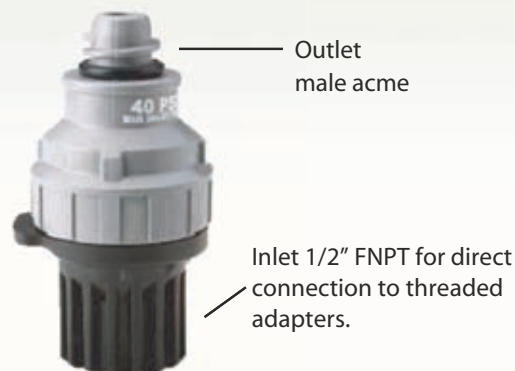
The best uniformity and performance will be achieved in the 45psi-60psi pressure range.

Nelson mini-regulators for pressure compensation:

In systems where the operating pressures vary considerably such as on hilly terrain, the Nelson mini-regulator can be used to provide excellent uniformity. This very effective regulator is available in three (3) pressure options. Choose either a 40psi, 45psi, or 50psi mini-regulator.

CAUTION! An important word of caution when using the Nelson mini-regulators.

The line pressure at the K-Line sprinklers must be at least 5psi greater than the pressure rating of the Nelson mini-regulator for correct performance. Example: when using a 45psi Nelson mini-regulator, the minimum pressure in the entire length of K-Line tubing should be greater than 50psi.



Elevating the status of sprinkler irrigation

The Nelson Rotator™ used throughout the world in pivot and orchard irrigation is raising the standards for sprinkler irrigation of pasture land. Irrigation systems should be judged by their ability to deliver uniform water distribution. While sprinkler systems have traditionally been simple and cost competitive, they sometimes fall short because of poor distribution uniformity due to stretched spacing or wind conditions. Utilizing the patented Rotator drive principle and diffuser, the R2000 WF (Wind-Fighter) is Nelson's sprinkler technology development that will improve many distribution uniformity problems.

innovation in irrigation™

NELSON



K-Line Irrigation - Sprinkler Components & Options



NAAN 5022 IMPACT SPRINKLER
Order Code: Naan-5022-x

Nozzle Options Code (x) O = Orange 2.8mm
R = Red 3.0mm
G = Green 3.2mm
B = Blue 3.5mm
BL = Black 4.0mm

K-LINE NAAN ADAPTOR:
Order Code: NAAN-ADAPT

Connects NAAN 5022 Sprinkler to the K-Line Saddle.
1/2" bsp(Bottom) x 1/2" bsp (Top)

K-LINE TAPPING SADDLE:
Order Code: KLTPS32 - 32mm Tapping Saddle
KLTPS40 - 40mm Tapping Saddle
KLTPS45 - 45mm Tapping Saddle

Includes Nuts & Washers. 32mm or 40mm



NELSON R2000WF WINDFIGHTER
Order Code: R2000WF-x

Nozzle Options Code (x) 1 = G-G Green Nozzle & Green Plate
2 = T-R Tan Nozzle & Red Plate
3 = R-R Red Nozzle & Red Plate
4 = GO-GO Gold Nozzle & Gold Plate
5 = BN-BN Brown Nozzle & Brown Plate

K-LINE NELSON ADAPTOR: Connects Nelson Windfighter Sprinkler to the K-Line Saddle.
Order Code: NEL-ADAPT

1/2" bsp(Bottom) x male acme (Top)

K-LINE TAPPING SADDLE:
Order Code: KLTPS32 - 32mm Tapping Saddle
KLTPS40 - 40mm Tapping Saddle
KLTPS45 - 45mm Tapping Saddle

Includes Nuts & Washers. 32mm or 40mm



NELSON R2000WF WINDFIGHTER - PRESSURE REGULATED
Order Code: R2000WF-x

Nozzle Options Code (x) 1 = G-G Green Nozzle & Green Plate
2 = T-R Tan Nozzle & Red Plate
3 = R-R Red Nozzle & Red Plate
4 = GO-GO Gold Nozzle & Gold Plate
5 = BN-BN Brown Nozzle & Brown Plate

NELSON MINI-REGULATOR: Regulator Options Code (x)
Order Code: NEL-REG-x 1= 40psi 2= 45psi 3= 50psi

1/2" fnpt(Bottom) x male acme (Top)

K-LINE NELSON NIPPLE: Connects Nelson Mini-Regulator to the K-Line Saddle.
Order Code: NEL-NIPPLE

1/2" mnpt(Bottom) x 1/2" mnpt(Top)

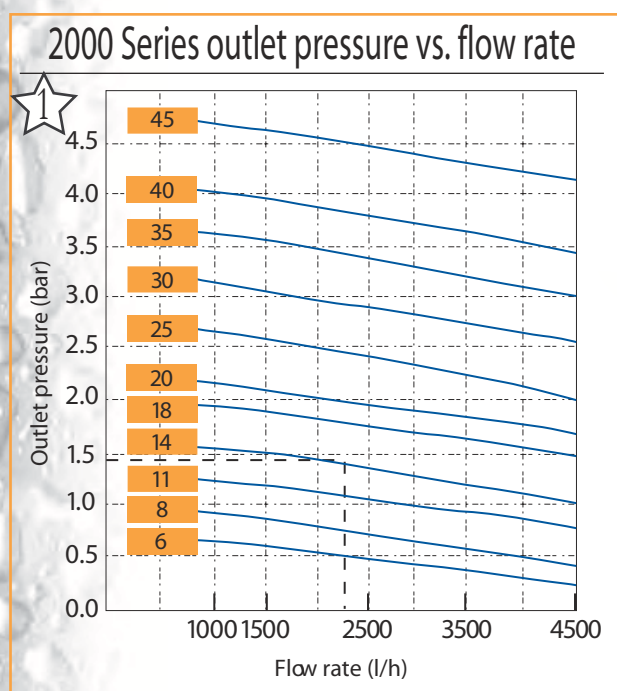
K-LINE TAPPING SADDLE:
Order Code: KLTPS32 - 32mm Tapping Saddle
KLTPS40 - 40mm Tapping Saddle
KLTPS45 - 45mm Tapping Saddle

Includes Nuts & Washers. 32mm or 40mm



Pressure Regulator

- Suitable for K-Line
- Sealed regulating units, field replaceable (2000 Series)
- Built in indicator pops out when proper pressure is achieved



Example flow rate - output pressure

Given flow rate = 4.6 m³/h
 Required output pressure = 1.4 bar
 Calculation: Selected product = PRV 1 1/2 " x 2 springs.
 Headloss across the PRV unit at 4.6 m³/h = 0.12 bar (graph 2).
 Flow rate per spring = 4.6/2 = 2.3 m³/h.
 Selected spring 1.4 = output pressure at 2.3 m³/h is 1.4 bar (graph 1).

Total minimum required inlet pressure = 1.4 + 0.12 + 0.2
 (0.2bar is constant addition to move the piston out) = 1.72 bar.

Spring pressure regulator valve = > head loss + actual output pressure + 0.2 bar = minimum required inlet pressure.

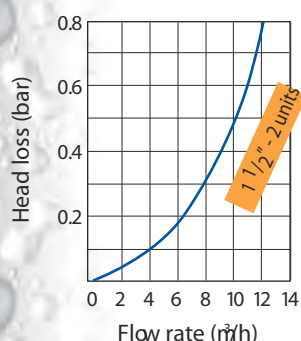


40mm (1 1/2")

Available regulating units for 2000 series (outlet pressure bar)

3.0 | 3.5 | 4.0 | 4.5

Pressure regulators (head loss vs. flow rate)

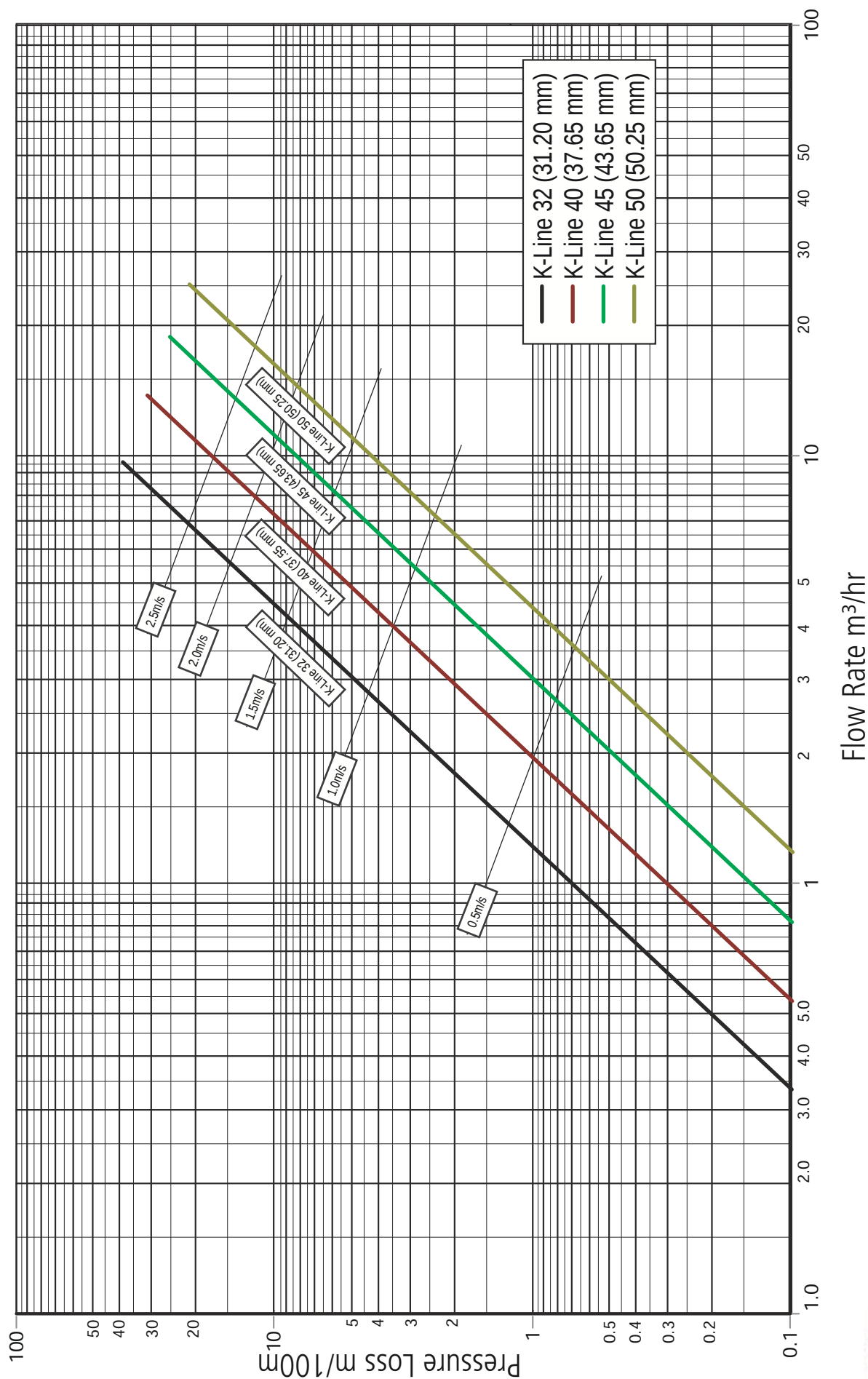


Pressure regulators selection

Product	model	min. flowrate m ³ /hr	max. flow rate m ³ /hr	max. inlet pressure bar	body material
1 1/2" (2 Springs)	2000	1.6	9.0	10	plastic



K-Line Flow Chart



Indicative Weights for K Lines as specified in the Charts at 15metre spacings

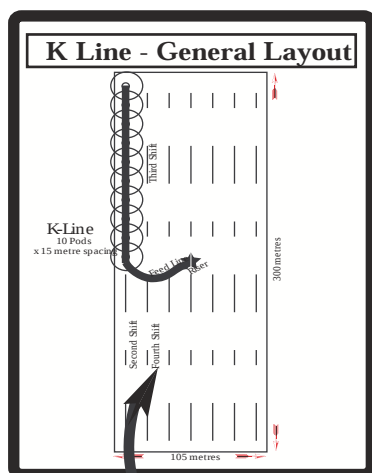
Skids	Orange			Red			Green			Blue			Black		
	Skids	Orange	weight	Skids	Red	weight	Skids	Green	weight	Skids	Blue	weight	Skids	Black	weight
6	32	40	50	6	32	40	50	6	32	40	50	6	32	40	50
7	5.0		102 Kg	7	5.0		102 Kg	7	5.0		102 Kg	7	5.0		102 Kg
8	6.0		122 Kg	8	6.0		122 Kg	8	6.0		122 Kg	8	6.0		122 Kg
9	7.0		142 Kg	9	7.0		142 Kg	9	7.0		142 Kg	9	7.0		142 Kg
10	8.0		161 Kg	10	8.0		161 Kg	10	8.0		161 Kg	10	8.0		161 Kg
11	9.0		181 Kg	11	9.0		181 Kg	11	9.0		181 Kg	11	9.0		181 Kg
12	1.5		210 Kg	12	1.5		210 Kg	12	1.5		210 Kg	12	1.5		210 Kg
13	3.5		243 Kg	13	3.5		243 Kg	13	3.5		243 Kg	13	3.5		243 Kg
14	5.5		275 Kg	14	5.5		275 Kg	14	5.5		275 Kg	14	5.5		275 Kg
	8.5		288 Kg		8.5		288 Kg		8.5		288 Kg		8.5		288 Kg

NB: For best traction the lighter the line the easier it will be to move, especially on damp or wet grass. Experience would suggest 10-12 skids a maximum without the necessary step to a four wheel drive four wheeler to move it.

Nominal Size	Internal Dia mm	OD Dia mm
32	31.2mm	37.75mm
40	37.55mm	44.15mm
45	43.65mm	50.25mm



K-Line Design Tips



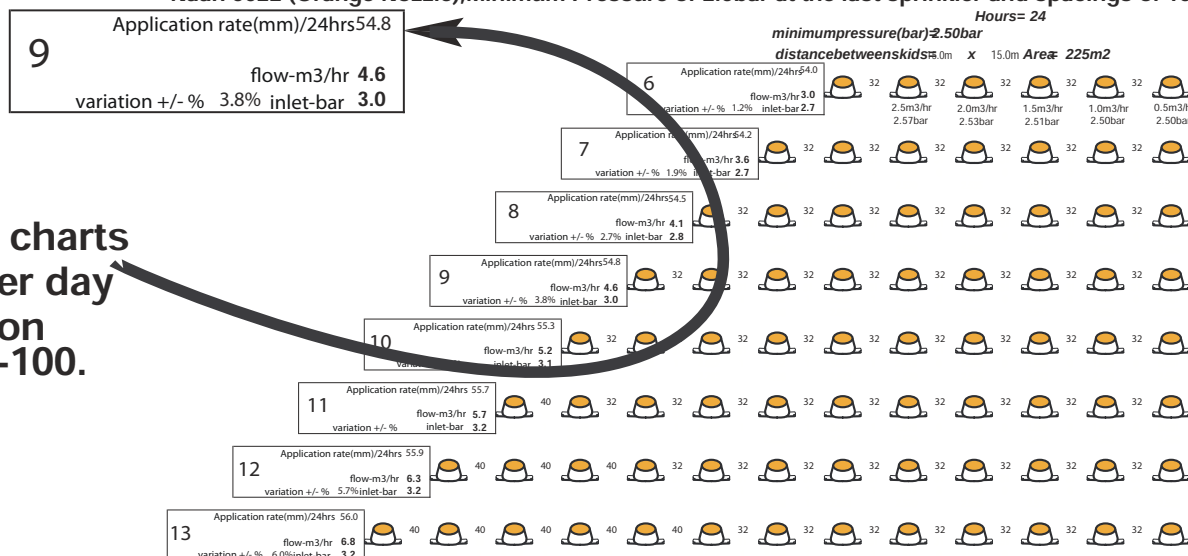
15 metre strips

1. Review the total field and property layout - if there are no fences create rectangle shaped fields of optimum sizes. (up to 360m in length.) e.g. 14 day return (at left).
2. Measure the length and width of each field and record the dimensions.
3. Sketch the general pod layout.(field by field - no greater than 14 day return - no less than a 6 or 7 day return).
4. Determine the approximate 15 metre strips that will fit and the direction of those strips. (variation of 14-16.5m).

CAUTION! If the width of the strip is greater than 15 metres, then the distance between sprinklers should be reduced so as not to exceed 225 square metres per sprinkler. Also normally avoid an *odd* number of shifts unless you have at least two lines in the field.

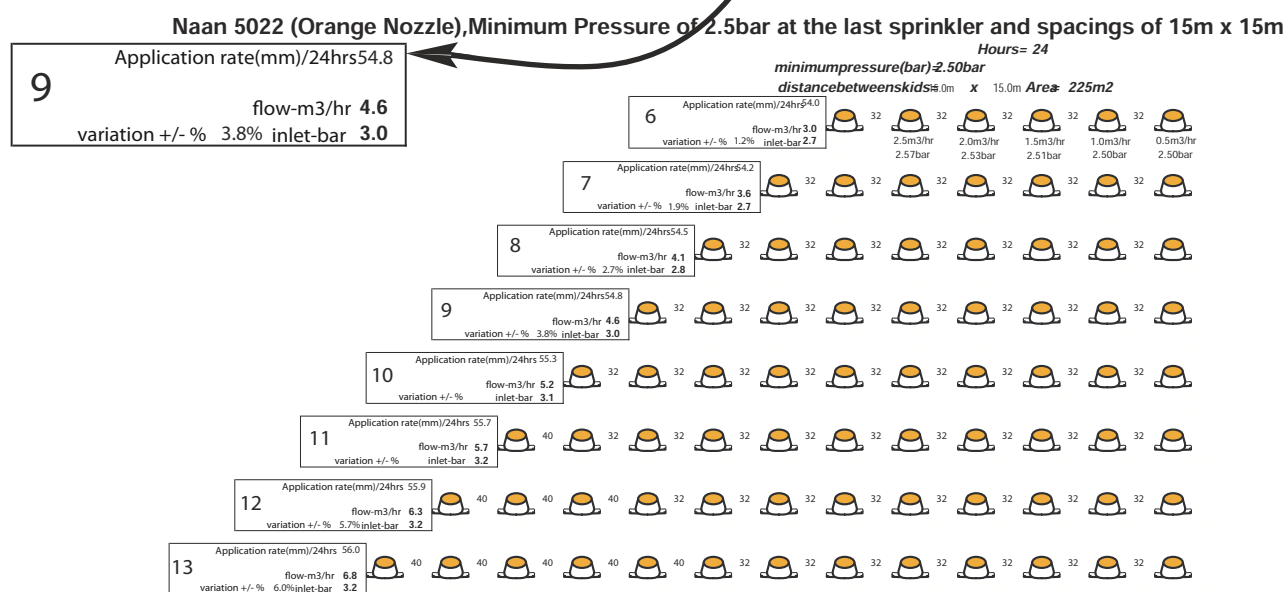
5. Select the smallest theoretical field (after general design) as a starting point.
6. Select the nozzle from this technical data book that best fits the clients application requirement in mm per day.

Naan 5022 (Orange Nozzle), Minimum Pressure of 2.5bar at the last sprinkler and spacings of 15m x 15m



K-Line Design Tips

6. Select the smallest theoretical field (after general design) as a starting point continued . . . e.g. If you have 10,12 & 14 day returns, 9 pod lines and the client has asked for 30mm/week average ... you would select the 10 day period first. Then find the sprinkler that closest fits the application requirement. i.e. the per day application would be $10/7 \text{ days} \times \text{the required client application} \dots$ therefore $10/7 (=1.43) \times 30\text{mm}$ ➤ sprinkler required would give 42.9mm/application of 24 hours ... then refer to the Technical Data Book ... The smallest nozzle that we can select is an Orange@ minimum 2.5bar. This gives an application of 54.8mm per application not 42.9mm therefore we will need to run the pumping system for $= 42.9\text{mm}/54.8\text{mm} = 78\%$ of 24hours ... therefore we would run for 18.7 hours.



7. The next process that must be completed is the balancing of application rates (per week) into each field. To do this we would multiply 54.8mm by the difference from the field that we selected.



K-Line Design Tips

7. Balancing application rates continued . . .
e.g 12 day return must apply $12/10 \times$ the amount of application from above ...
(54.8mm/application) ...

= $1.2 \times 54.8\text{mm} = 65.8\text{mm/}$ appln required for any 12 day return and a 14 day return would be

= $14/10 \times 54.8\text{mm} = 76.7\text{mm/}$ appln...

We would then refer to the Technical Data Book for a nozzle selection that will get close to the theoretical applications calculated. The object of this is to balance all of the fields so they receive the exact same quantity of water per week.

8. Determine the location of the risers.
9. Draw the above ground layout with position of risers, feedlines and pod/ sprinkler lines.
10. Record the water requirements for each pod / sprinkler line and number each line on the drawing (layout).
11. Water requirements for the total property should now be available. 12. With each numbered line calculation of the feedlines hydraulically should be done ... you have the flow rate and the pressure required for each line, the length of the feedline. Selection of the feedline size should now be done. This will provide the pressure and flow for each riser. please note:- flow calculation can be achieved with the "K-Line Flow Calculator Program" (refer to next page).
13. The below ground hydraulics can now be done.

Good Luck!



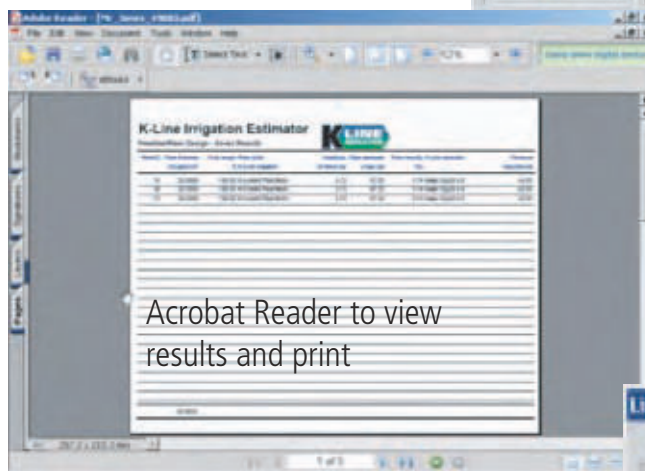
K-Line Design Tips

K-Line Calculator Program ~ intended to help with K-Line design. Helps with selection of pipe, sprinklers and pod numbers. An invaluable tool for designing K-Line irrigation systems. This tool is registered with RX Plastics Ltd for use for six months then a new registration is needed.

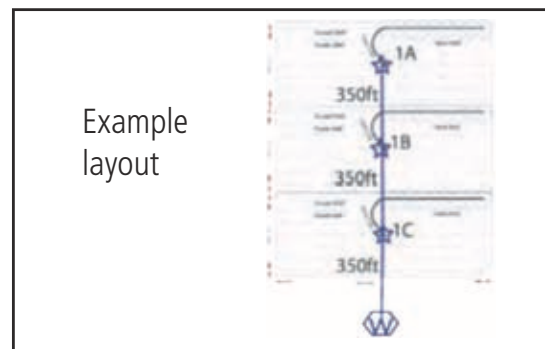
Select ft/m psi/bar etc....

View incorporated K-Line video and other videos.

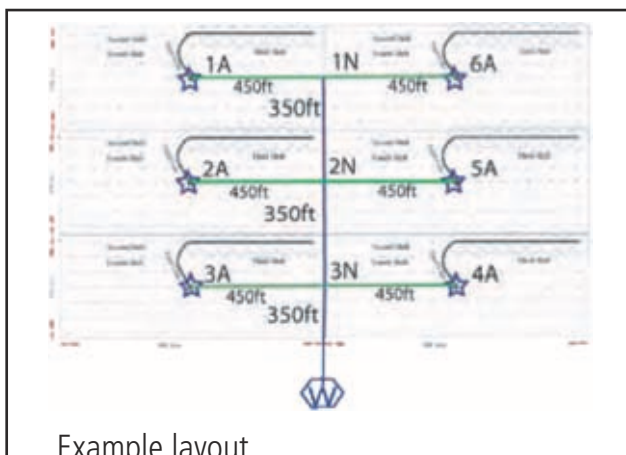
View K-Line Technical Book and flow charts



Acrobat Reader to view results and print



Example layout



Example layout

Code	Quantity	Units
KL40 per BPS	250.00	ft
KL40C32	3.00	ea
K-Line32 Pipe	1,200.00	ft
K-Line40 Pipe(lead)	450.00	ft
KLSS32 Naan O'ring	27.00	ea
FOXGHC32	3.00	ea

List of Materials for K-Line design.



Minimum Pressure psi=	36.3 psi
Distance of skids=	49.2 ft
	x 49.2
	Area= 2422 ft

minimum pressure (bar)	= 2.50 bar
distance between skids	= 15.0m x 15.0m Area =



Flat Ground 0.0%

Flat Ground 0.0%

PPn(inches)/ 24 hours	skids/line	PPn(mm)/ 24 hours	skids/line
mass (lbs) - 88 pressure +/- 0.3% gal(US)/min 6.6 psi 36.5	3	53.6	32
mass (kg) - flow variation +/-		m3/hr 1.5 bar 2.6	
PPn(inches)/ 24 hours 2.11	4	53.7	32
mass (lbs) - 130 pressure +/- 0.7% gal(US)/min 8.9 psi 36.8		mass (kg) - 59 flow variation +/-	m3/hr 2.0 bar 2.6
PPn(inches)/ 24 hours 2.12	5	53.8	32
mass (lbs) - 172 pressure +/- 1.4% gal(US)/min 11.1 psi 37.3		mass (kg) - 78 flow variation +/-	m3/hr 2.5 bar 2.6
PPn(inches)/ 24 hours 2.13	6	54.0	32
mass (lbs) - 213 pressure +/- 2.5% gal(US)/min 13.4 psi 38.0		mass (kg) - 97 flow variation +/-	m3/hr 3.0 bar 2.7
PPn(inches)/ 24 hours 2.13	7	54.2	32
mass (lbs) - 255 pressure +/- 3.9% gal(US)/min 15.7 psi 39.1		mass (kg) - 116 flow variation +/-	m3/hr 3.6 bar 2.7
PPn(inches)/ 24 hours 2.15	8	54.5	32
mass (lbs) - 297 pressure +/- 5.9% gal(US)/min 18.0 psi 40.5		mass (kg) - 135 flow variation +/-	m3/hr 4.1 bar 2.8
PPn(inches)/ 24 hours 2.16	9	54.9	32
mass (lbs) - 339 pressure +/- 8.4% gal(US)/min 20.4 psi 42.3		mass (kg) - 154 flow variation +/-	m3/hr 4.6 bar 3.0
PPn(inches)/ 24 hours 2.17	10	55.2	32
mass (lbs) - 394 pressure +/- 9.7% gal(US)/min 22.8 psi 43.3		mass (kg) - 179 flow variation +/-	m3/hr 5.2 bar 3.0
PPn(inches)/ 24 hours 2.18	11	55.4	32
mass (lbs) - 463 pressure +/- 9.8% gal(US)/min 25.2 psi 43.3		mass (kg) - 210 flow variation +/-	m3/hr 5.7 bar 3.0
PPn(inches)/ 24 hours 2.18	12	55.3	32
mass (lbs) - 545 pressure +/- 9.5% gal(US)/min 27.4 psi 43.2		mass (kg) - 247 flow variation +/-	m3/hr 6.2 bar 3.0
PPn(inches)/ 24 hours 2.17	13	55.1	32
mass (lbs) - 668 pressure +/- 10.1% gal(US)/min 29.6 psi 43.6		mass (kg) - 303 flow variation +/-	m3/hr 6.7 bar 3.1

Average application rate millimetres per 24 hours

Selection of Pipe for each 15 metre section

pressure +/-	3.3%	psi	43.7
flow variation +/-	1.7%	dm	3.3

Variation (+/-) in Pressure along the K-Line
 (Should be no greater than +/-1%)

Variation (+/-) in Flow along the K-Line
 Required pressure at the start of the line
 Required flow rate (total) for the line

Minimum Pressure psi=	43.5 psi
Distance of skids=	49.2 ft
	x
	49.2
Area=	2422 ft

minimum pressure (bar) = 3.00 bar

distance between skids = 15.0m x 15.0m Area = 225 m²



Flat Ground 0.0%

[illegible]

Average application rate millimetres per 24 hours

Selection of Pipe for each 15 metre section

Variation (+/-) in Pressure along the K-Line
 pressure +/- 3.3/3.6 psi 4.2/7.7
 Variation (+/-) in Flow along the K-Line
 flow variation +/- 1.1/1.8 gpm 3.3/3

Minimum Pressure psi=

Maximum Pressure psi=	46.4 psi	
Distance of skids=	49.2 ft	Area= 2422 ft ²

minimum pressure (bar) = 3.20 bar

distance between skids = 15.0m x 15.0m Area = 225 m²

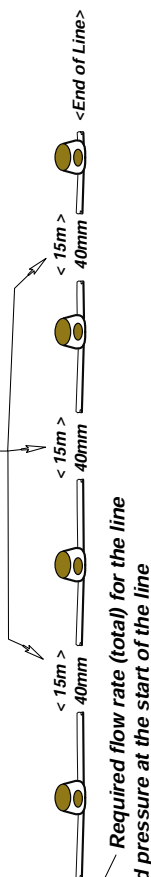


Flat Ground 0.0%

[illegible]

Average application rate millimetres per 24 hours

Selection of Pipe for each 15 metre section



Variation (+/-) in Pressure along the K-Line
(Should be no greater than +/-10%) ↗

3.3 Required pressure at the start of the line

Required flow rate (total) for the line

Naan 5022 (Red Nozzle), Minimum Pressure of 2.5 bar at the last sprinkler and spacings of 15 metres x 15 metres

Minimum Pressure psi=

Maximum Pressure psi=	36.3 psi	
Distance of skids=	49.2 ft	Area= 2422 ft ²

minimum pressure (bar) = 2.50 bar

distance between skids = 15.0m x 15.0m Area = 225 m²



Flat Ground 0.0%

IRRIGATION Flat Ground 0.0%	PPn(inches)/ 24 hours mass (lbs) - 88 gal(US)/min 7.6 pressure +/- 0.4% skids/line psi 36.5			PPn(mm)/ 24 hours mass (kg) - 3 m3/hr 40 flow variation +/- 0.2% skids/line bar 2.6			PPn(inches)/ 24 hours mass (lbs) - 130 gal(US)/min 10.1 pressure +/- 0.9% skids/line psi 36.9			PPn(mm)/ 24 hours mass (kg) - 59 m3/hr 2.3 flow variation +/- 0.4% skids/line bar 2.6			PPn(inches)/ 24 hours mass (lbs) - 172 gal(US)/min 12.7 pressure +/- 1.8% skids/line psi 37.5			PPn(mm)/ 24 hours mass (kg) - 78 m3/hr 2.9 flow variation +/- 0.8% skids/line bar 2.6			PPn(inches)/ 24 hours mass (lbs) - 213 gal(US)/min 15.3 pressure +/- 3.1% skids/line psi 38.5			PPn(mm)/ 24 hours mass (kg) - 97 m3/hr 3.5 flow variation +/- 1.3% skids/line bar 2.7			PPn(inches)/ 24 hours mass (lbs) - 255 gal(US)/min 17.9 pressure +/- 5.0% skids/line psi 39.9			PPn(mm)/ 24 hours mass (kg) - 116 m3/hr 4.1 flow variation +/- 1.9% skids/line bar 2.8			PPn(inches)/ 24 hours mass (lbs) - 297 gal(US)/min 20.6 pressure +/- 7.4% skids/line psi 41.7			PPn(mm)/ 24 hours mass (kg) - 135 m3/hr 4.7 flow variation +/- 2.6% skids/line bar 2.9			PPn(inches)/ 24 hours mass (lbs) - 352 gal(US)/min 23.4 pressure +/- 8.8% skids/line psi 42.6			PPn(mm)/ 24 hours mass (kg) - 160 m3/hr 5.3 flow variation +/- 2.5% skids/line bar 3.0			PPn(inches)/ 24 hours mass (lbs) - 421 gal(US)/min 26.0 pressure +/- 8.9% skids/line psi 42.7			PPn(mm)/ 24 hours mass (kg) - 191 m3/hr 5.9 flow variation +/- 1.7% skids/line bar 3.0			PPn(inches)/ 24 hours mass (lbs) - 490 gal(US)/min 28.7 pressure +/- 9.8% skids/line psi 43.3			PPn(mm)/ 24 hours mass (kg) - 222 m3/hr 6.5 flow variation +/- 2.1% skids/line bar 3.0			PPn(inches)/ 24 hours mass (lbs) - 613 gal(US)/min 31.1 pressure +/- 10.1% skids/line psi 43.6			PPn(mm)/ 24 hours mass (kg) - 278 m3/hr 7.1 flow variation +/- 2.5% skids/line bar 3.1			PPn(inches)/ 24 hours mass (lbs) - 713 gal(US)/min 33.8 pressure +/- 9.3% skids/line psi 43.0			PPn(mm)/ 24 hours mass (kg) - 323 m3/hr 7.7 flow variation +/- 1.5% skids/line bar 3.0			PPn(inches)/ 24 hours mass (lbs) - 830 gal(US)/min 36.3 pressure +/- 10.5% skids/line psi 43.7			PPn(mm)/ 24 hours mass (kg) - 375 m3/hr 8.3 flow variation +/- 1.7% skids/line bar 3.0			PPn(inches)/ 24 hours mass (lbs) - 950 gal(US)/min 38.8 pressure +/- 11.0% skids/line psi 43.8			PPn(mm)/ 24 hours mass (kg) - 430 m3/hr 8.9 flow variation +/- 1.9% skids/line bar 3.0			PPn(inches)/ 24 hours mass (lbs) - 1070 gal(US)/min 41.3 pressure +/- 11.5% skids/line psi 43.9			PPn(mm)/ 24 hours mass (kg) - 485 m3/hr 9.5 flow variation +/- 2.1% skids/line bar 3.0			PPn(inches)/ 24 hours mass (lbs) - 1200 gal(US)/min 43.8 pressure +/- 12.0% skids/line psi 44.0			PPn(mm)/ 24 hours mass (kg) - 545 m3/hr 10.1 flow variation +/- 2.3% skids/line bar 3.0			PPn(inches)/ 24 hours mass (lbs) - 1330 gal(US)/min 46.3 pressure +/- 12.5% skids/line psi
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Average application rate millimetres per 24 hours

Selection of Pipe for each 15 metre section

Variation (+/-) in Pressure along the K-Line
(Should be no greater than +/-10%) ↗

Required pressure at the start of the line

Required flow rate (total) for the line

Minimum Pressure psi=

39.2 psi

Maximum Pressure psi=	39.2 psi	
Distance of skids=	49.2 ft	x 49.2 Area= 2422 ft

Maximum Pressure psi=	39.2 psi	
Distance of skids=	49.2 ft	x 49.2 Area= 2422 ft

minimum pressure (bar) = 2.70 bar

$$\text{minimum pressure (bar)} = 2.70 \text{ bar} \times \frac{15.0 \text{ m}}{225 \text{ m}} = 0.18 \text{ bar}$$


Flat Ground 0.0%

Flat Ground 0.0%

PPN(inches)/ 24 hours 2.50 skids/line
mass (lbs) - 88 gal(US)/min 7.9
pressure +/- 0.3% psi 39.4

PPN(inches)/ 24 hours 2.50 skids/line
mass (lbs) - 130 gal(US)/min 10.5
pressure +/- 0.9% psi 39.8

PPN(inches)/ 24 hours 2.51 skids/line
mass (lbs) - 172 gal(US)/min 13.2
pressure +/- 1.8% psi 40.5

PPN(inches)/ 24 hours 2.52 skids/line
mass (lbs) - 213 gal(US)/min 15.9
pressure +/- 3.1% psi 41.6

PPN(inches)/ 24 hours 2.54 skids/line
mass (lbs) - 255 gal(US)/min 18.6
pressure +/- 4.9% psi 43.0

PPN(inches)/ 24 hours 2.56 skids/line
mass (lbs) - 297 gal(US)/min 21.4
pressure +/- 7.4% psi 44.9

PPN(inches)/ 24 hours 2.57 skids/line
mass (lbs) - 352 gal(US)/min 24.3
pressure +/- 8.7% psi 45.9

PPN(inches)/ 24 hours 2.58 skids/line
mass (lbs) - 421 gal(US)/min 27.0
pressure +/- 8.8% psi 46.1

PPN(inches)/ 24 hours 2.58 skids/line
mass (lbs) - 490 gal(US)/min 29.8
pressure +/- 9.7% psi 46.7

PPN(inches)/ 24 hours 2.57 skids/line
mass (lbs) - 613 gal(US)/min 32.3
pressure +/- 10.1% psi 47.0

PPN(inches)/ 24 hours 2.57 skids/line
mass (lbs) - 713 gal(US)/min 35.1
pressure +/- 9.2% psi 46.4

PPN(inches)/ 24 hours 2.54 skids/line
mass (lbs) - 45 gal(US)/min 18.6
pressure +/- 4.9% psi 43.0

PPN(inches)/ 24 hours 2.52 skids/line
mass (lbs) - 213 gal(US)/min 15.9
pressure +/- 3.1% psi 41.6

PPN(inches)/ 24 hours 2.51 skids/line
mass (lbs) - 172 gal(US)/min 13.2
pressure +/- 1.8% psi 40.5

PPN(inches)/ 24 hours 2.50 skids/line
mass (lbs) - 130 gal(US)/min 10.5
pressure +/- 0.9% psi 39.8

PPN(inches)/ 24 hours 2.50 skids/line
mass (lbs) - 88 gal(US)/min 7.9
pressure +/- 0.3% psi 39.4

PPN(mm)/ 24 hours 63.5 skids/line
mass (kg) - 40
flow variation +/- 0.2% bar 2.8

PPN(mm)/ 24 hours 63.6 skids/line
mass (kg) - 59
flow variation +/- 0.4% bar 2.8

PPN(mm)/ 24 hours 63.8 skids/line
mass (kg) - 78
flow variation +/- 0.8% bar 2.8

PPN(mm)/ 24 hours 64.1 skids/line
mass (kg) - 97
flow variation +/- 1.3% bar 2.9

PPN(mm)/ 24 hours 64.4 skids/line
mass (kg) - 116
flow variation +/- 1.9% bar 3.0

PPN(mm)/ 24 hours 64.9 skids/line
mass (kg) - 135
flow variation +/- 2.6% bar 3.1

PPN(mm)/ 24 hours 65.3 skids/line
mass (kg) - 160
flow variation +/- 2.5% bar 3.2

PPN(mm)/ 24 hours 65.5 skids/line
mass (kg) - 191
flow variation +/- 1.7% bar 3.2

PPN(mm)/ 24 hours 65.6 skids/line
mass (kg) - 222
flow variation +/- 2.1% bar 3.3

PPN(mm)/ 24 hours 65.3 skids/line
mass (kg) - 278
flow variation +/- 2.5% bar 3.3

PPN(mm)/ 24 hours 65.4 skids/line
mass (kg) - 323
flow variation +/- 1.5% bar 3.2

PPN(mm)/ 24 hours 65.4 skids/line
mass (kg) - 45
flow variation +/- 4.9% bar 3.0

PPN(mm)/ 24 hours 64.9 skids/line
mass (kg) - 135
flow variation +/- 2.6% bar 3.1

PPN(mm)/ 24 hours 64.4 skids/line
mass (kg) - 116
flow variation +/- 1.9% bar 3.0

PPN(mm)/ 24 hours 64.1 skids/line
mass (kg) - 97
flow variation +/- 1.3% bar 2.9

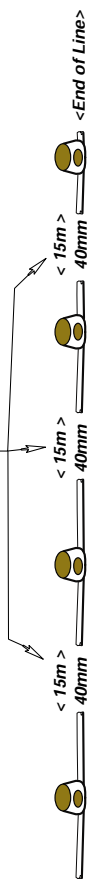
PPN(mm)/ 24 hours 63.8 skids/line
mass (kg) - 78
flow variation +/- 0.8% bar 2.8

PPN(mm)/ 24 hours 63.6 skids/line
mass (kg) - 59
flow variation +/- 0.4% bar 2.8

PPN(mm)/ 24 hours 63.5 skids/line
mass (kg) - 40
flow variation +/- 0.2% bar 2.8

Average application rate millimetres per 24 hours

Selection of Pipe for each 15 metre section



psi	43.7	1.7%	3.3	db
pressure +/-	3.33%			

Variation (+/-) in Pressure along the K-Line
 (Should be no greater than +/-10%)

Variation (+/-) in Flow along the K-Line
 Required flow rate (total) for the line
 Required pressure at the start of the line

Minimum Pressure Distance of 5'

Flat Ground 0.0%

Hours= 24

Minimum Pressure psi=	43.5 psi
Distance of skids=	49.2 ft x

Maximum Pressure psi=	43.5 psi	
Distance of skids=	49.2 ft	x 49.2 Area= 2422 ft

minimum pressure (bar) = 3.00 bar
distance between skids = 15.0m x 15.0m Area = 225 m²

[illegible]

Average application rate millimetres per 24 hours

Selection of Pipe for each 15 metre section

Variation (+/-) in Pressure along the K-Line
 (Should be no greater than +/-10%)

pressure +/-	3.3%	psi	43.7
--------------	------	-----	------

Variation (+/-) in Flow along the K-Line
 (Should be no greater than +/-10%)

flow variation +/-	1.7%	dbf	3.3
--------------------	------	-----	-----

Required pressure at the start of the line
 Required flow rate (total) for the line

Naan 5022 (Red Nozzle), Minimum Pressure of 3.2 bar at the last sprinkler and spacings of 15 metres x 15 metres

Minimum Pressure psi=

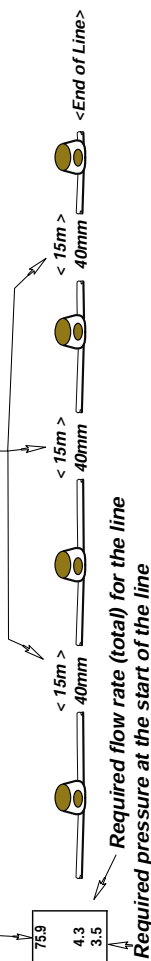
Maximum Pressure psi=	46.4 psi		
Distance of skids=	49.2 ft	x	49.2
			Area= 2422 ft

$$\text{minimum pressure (bar)} = \frac{3.20 \text{ bar}}{\text{distance between skids} = 15.0 \text{ m}} \times 15.0 \text{ m} = 225 \text{ m}^2$$


Flat Ground 0.0%

Average application rate millimetres per 24 hours

Selection of Pipe for each 15 metre section



Variation (+/-) in Pressure along the K-Line
(Should be no greater than +/-10%) ↗

Required flow rate (total) for the line

Required pressure at the start of the line

Naan 5022 (Green Nozzle), Minimum Pressure of 2.5 bar at the last sprinkler and spacings of 15 metres x 15 metres



Minimum Pressure psi = 36.3 psi
Distance of skids = 49.2 ft x 49.2 Area = 2422 ft

Hours = 24
minimum pressure (bar) = 2.50 bar
distance between skids = 15.0m x 15.0m Area = 225 m2

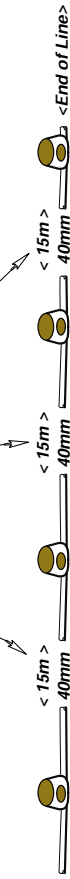
Flat Ground 0.0%

PPN(inches)/ 24 hours				PPN(mm)/ 24 hours				PPN(inches)/ 24 hours				PPN(mm)/ 24 hours			
mass (lbs) -	skids/line	gal(US)/min	psi	mass (kg) -	skids/line	gal(US)/min	psi	mass (lbs) -	skids/line	gal(US)/min	psi	mass (kg) -	skids/line	gal(US)/min	psi
pressure +/-	flow variation +/-			pressure +/-	flow variation +/-			pressure +/-	flow variation +/-			pressure +/-	flow variation +/-		
366	43.4	31.9	43.2	166	5.9	3.0		172	14.2	37.0		78	3.2	2.7	
8.9%				2.3%				2.2%				1.6%			
32	32	32	32	32	32	32	32	32	32	32	32	32	32	32	32
PPN(inches)/ 24 hours				PPN(mm)/ 24 hours				PPN(inches)/ 24 hours				PPN(mm)/ 24 hours			
530	43.4	31.9	43.2	197	5.9	3.0		130	14.2	37.0		59	3.2	2.7	
9.8%				2.6%				1.1%				0.5%			
40	40	40	40	40	40	40	40	40	40	40	40	40	40	40	40
PPN(inches)/ 24 hours				PPN(mm)/ 24 hours				PPN(inches)/ 24 hours				PPN(mm)/ 24 hours			
643	43.4	31.9	43.2	240	7.2	3.0		88	8.5	36.6		40	0.2%	1.9	2.6
9.7%				2.0%				0.4%				0.2%			
40	40	40	40	40	40	40	40	32	32	32	32	32	32	32	32
PPN(inches)/ 24 hours				PPN(mm)/ 24 hours				PPN(inches)/ 24 hours				PPN(mm)/ 24 hours			
743	43.2	37.8	43.2	45	4.5	3.0		130	14.2	37.0		59	3.2	2.7	
9.5%				1.8%				1.1%				0.5%			
40	40	40	40	40	40	40	40	32	32	32	32	32	32	32	32
PPN(inches)/ 24 hours				PPN(mm)/ 24 hours				PPN(inches)/ 24 hours				PPN(mm)/ 24 hours			
773	43.2	37.8	43.2	45	4.5	3.0		130	14.2	37.0		59	3.2	2.7	
9.5%				1.8%				1.1%				0.5%			
40	40	40	40	40	40	40	40	32	32	32	32	32	32	32	32

Average application rate millimetres per 24 hours
Number of pods per line

Selection of Pipe for each 15 metre section

PPN(inches)/ 24 hours				PPN(mm)/ 24 hours			
mass (lbs) -	skids/line	gal(US)/min	psi	mass (kg) -	skids/line	gal(US)/min	psi
pressure +/-	flow variation +/-			pressure +/-	flow variation +/-		
186	18.8	49.7		84	1.7%	4.3	3.5
3.5%							



Variation (+/-) in Pressure along the K-Line
(Should be no greater than +/-10%)
Required flow rate (total) for the line
Required pressure at the start of the line

Naan 5022 (Green Nozzle), Minimum Pressure of 2.7 bar at the last sprinkler and spacings of 15 metres x 15 metres

Minimum Pressure psi=

Maximum Pressure psi = 39.2 psi
 Distance of skids = 49.2 ft x 49.2 Area = 2422 ft²

minimum pressure (bar)	= 2.70 bar	
distance between skids	= 15.0m	x 15.0mArea= 225 m2



Flat Ground 0.0%

Flat Ground

0.0%

1

PPn(inches) / 24 hours	2.80	skids / line	3
mass (lbs) -	130	gal(US) / min	8.8
pressure +/-	1.1%	psi	39.5
PPn(mm) / 24 hours	71.1	skids / line	40
mass (kg) -	59	m3/hr	2.7
flow variation +/-	0.2%	bar	2.8

2

PPn(inches) / 24 hours	2.81	skids / line	4
mass (lbs) -	172	gal(US) / min	11.7
pressure +/-	2.1%	psi	40.0
PPn(mm) / 24 hours	71.4	skids / line	59
mass (kg) -	78	m3/hr	3.3
flow variation +/-	1.0%	bar	2.9

3

PPn(inches) / 24 hours	2.82	skids / line	5
mass (lbs) -	213	gal(US) / min	14.7
pressure +/-	3.8%	psi	40.8
PPn(mm) / 24 hours	71.7	skids / line	78
mass (kg) -	97	m3/hr	4.0
flow variation +/-	1.6%	bar	3.0

4

PPn(inches) / 24 hours	2.84	skids / line	6
mass (lbs) -	255	gal(US) / min	17.8
pressure +/-	6.0%	psi	42.1
PPn(mm) / 24 hours	72.2	skids / line	97
mass (kg) -	116	m3/hr	4.7
flow variation +/-	2.3%	bar	3.1

5

PPn(inches) / 24 hours	2.87	skids / line	7
mass (lbs) -	297	gal(US) / min	20.9
pressure +/-	9.0%	psi	43.9
PPn(mm) / 24 hours	72.8	skids / line	116
mass (kg) -	135	m3/hr	5.5
flow variation +/-	3.1%	bar	3.2

6

PPn(inches) / 24 hours	2.88	skids / line	8
mass (lbs) -	366	gal(US) / min	27.2
pressure +/-	8.8%	psi	46.1
PPn(mm) / 24 hours	73.1	skids / line	135
mass (kg) -	166	m3/hr	6.2
flow variation +/-	2.3%	bar	3.2

7

PPn(inches) / 24 hours	2.89	skids / line	9
mass (lbs) -	435	gal(US) / min	30.3
pressure +/-	9.5%	psi	46.6
PPn(mm) / 24 hours	73.3	skids / line	166
mass (kg) -	197	m3/hr	6.9
flow variation +/-	2.1%	bar	3.3

8

PPn(inches) / 24 hours	2.87	skids / line	10
mass (lbs) -	530	gal(US) / min	33.1
pressure +/-	9.8%	psi	46.8
PPn(mm) / 24 hours	72.9	skids / line	197
mass (kg) -	240	m3/hr	7.5
flow variation +/-	2.6%	bar	3.3

9

PPn(inches) / 24 hours	2.88	skids / line	11
mass (lbs) -	643	gal(US) / min	36.2
pressure +/-	9.6%	psi	46.7
PPn(mm) / 24 hours	73.1	skids / line	240
mass (kg) -	291	m3/hr	8.2
flow variation +/-	1.9%	bar	3.3

10

PPn(inches) / 24 hours	2.88	skids / line	12
mass (lbs) -	743	gal(US) / min	39.3
pressure +/-	9.4%	psi	46.5
PPn(mm) / 24 hours	73.1	skids / line	291
mass (kg) -	337	m3/hr	8.9
flow variation +/-	1.8%	bar	3.3

11

PPn(inches) / 24 hours	2.88	skids / line	13
mass (lbs) -	743	gal(US) / min	39.3
pressure +/-	9.4%	psi	46.5
PPn(mm) / 24 hours	73.1	skids / line	337
mass (kg) -	337	m3/hr	8.9
flow variation +/-	1.8%	bar	3.3

12

PPn(inches) / 24 hours	2.88	skids / line	13
mass (lbs) -	743	gal(US) / min	39.3
pressure +/-	9.4%	psi	46.5
PPn(mm) / 24 hours	73.1	skids / line	337
mass (kg) -	337	m3/hr	8.9
flow variation +/-	1.8%	bar	3.3

13

PPn(inches) / 24 hours	2.88	skids / line	13
mass (lbs) -	743	gal(US) / min	39.3
pressure +/-	9.4%	psi	46.5
PPn(mm) / 24 hours	73.1	skids / line	337
mass (kg) -	337	m3/hr	8.9
flow variation +/-	1.8%	bar	3.3

Average application rate millimetres per 24 hours

Selection of Pipe for each 15 metre section

Variation (+/-) in Pressure along the K-Line
(Should be no greater than +/-10%) ↗

Required flow rate (total) for the line

Naan 5022 (Green Nozzle), Minimum Pressure of 3.2 bar at the last sprinkler and spacings of 15 metres x 15 metres

Minimum Pressure psi=

Minimum Pressure psi=	46.4 psi		
Distance of skids=	49.2 ft	x	49.2
		Area=	2422 ft ²

minimum pressure (bar) = 3.20 bar

distance between skids = 15.0m x 15.0m Area = 225 m²



Flat Ground 0.0%

[illegible]

Average application rate millimetres per 24 hours

Selection of Pipe for each 15 metre section

Variation (+/-) in Pressure along the K-Line
(Should be no greater than +/-10%)

3.3

Required pressure at the start of the line

Required flow rate (total) for the line

Naan 5022 (Blue Nozzle), Minimum Pressure of 2.5 bar at the last sprinkler and spacings of 15 metres x 15 metres

Minimum Pressure psi=
Distance of skids=

Maximum Pressure psi=	36.3 psi	
Distance of skids=	49.2 ft	Area= 2422 ft ²
		x 49.2

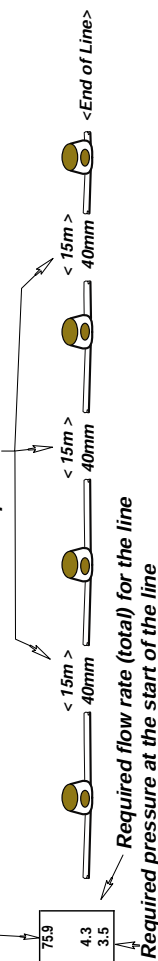
$$\text{minimum pressure (bar)} = 2.50 \text{ bar} \times \frac{15.0 \text{ m}}{15.0 \text{ m}} = 2.50 \text{ bar}$$


Scenario	Flat Ground	0.0%
Scenario 1	0.0%	0.0%
Scenario 2	0.0%	0.0%
Scenario 3	0.0%	0.0%
Scenario 4	0.0%	0.0%
Scenario 5	0.0%	0.0%
Scenario 6	0.0%	0.0%
Scenario 7	0.0%	0.0%
Scenario 8	0.0%	0.0%
Scenario 9	0.0%	0.0%
Scenario 10	0.0%	0.0%
Scenario 11	0.0%	0.0%
Scenario 12	0.0%	0.0%
Scenario 13	0.0%	0.0%
Scenario 14	0.0%	0.0%
Scenario 15	0.0%	0.0%
Scenario 16	0.0%	0.0%
Scenario 17	0.0%	0.0%
Scenario 18	0.0%	0.0%
Scenario 19	0.0%	0.0%
Scenario 20	0.0%	0.0%
Scenario 21	0.0%	0.0%
Scenario 22	0.0%	0.0%
Scenario 23	0.0%	0.0%
Scenario 24	0.0%	0.0%
Scenario 25	0.0%	0.0%
Scenario 26	0.0%	0.0%
Scenario 27	0.0%	0.0%
Scenario 28	0.0%	0.0%
Scenario 29	0.0%	0.0%
Scenario 30	0.0%	0.0%
Scenario 31	0.0%	0.0%
Scenario 32	0.0%	0.0%
Scenario 33	0.0%	0.0%
Scenario 34	0.0%	0.0%
Scenario 35	0.0%	0.0%
Scenario 36	0.0%	0.0%
Scenario 37	0.0%	0.0%
Scenario 38	0.0%	0.0%
Scenario 39	0.0%	0.0%
Scenario 40	0.0%	0.0%
Scenario 41	0.0%	0.0%
Scenario 42	0.0%	0.0%
Scenario 43	0.0%	0.0%
Scenario 44	0.0%	0.0%
Scenario 45	0.0%	0.0%
Scenario 46	0.0%	0.0%
Scenario 47	0.0%	0.0%
Scenario 48	0.0%	0.0%
Scenario 49	0.0%	0.0%
Scenario 50	0.0%	0.0%
Scenario 51	0.0%	0.0%
Scenario 52	0.0%	0.0%
Scenario 53	0.0%	0.0%
Scenario 54	0.0%	0.0%
Scenario 55	0.0%	0.0%
Scenario 56	0.0%	0.0%
Scenario 57	0.0%	0.0%
Scenario 58	0.0%	0.0%
Scenario 59	0.0%	0.0%
Scenario 60	0.0%	0.0%
Scenario 61	0.0%	0.0%
Scenario 62	0.0%	0.0%
Scenario 63	0.0%	0.0%
Scenario 64	0.0%	0.0%
Scenario 65	0.0%	0.0%
Scenario 66	0.0%	0.0%
Scenario 67	0.0%	0.0%
Scenario 68	0.0%	0.0%
Scenario 69	0.0%	0.0%
Scenario 70	0.0%	0.0%
Scenario 71	0.0%	0.0%
Scenario 72	0.0%	0.0%
Scenario 73	0.0%	0.0%
Scenario 74	0.0%	0.0%
Scenario 75	0.0%	0.0%
Scenario 76	0.0%	0.0%
Scenario 77	0.0%	0.0%
Scenario 78	0.0%	0.0%
Scenario 79	0.0%	0.0%
Scenario 80	0.0%	0.0%
Scenario 81	0.0%	0.0%
Scenario 82	0.0%	0.0%
Scenario 83	0.0%	0.0%
Scenario 84	0.0%	0.0%
Scenario 85	0.0%	0.0%
Scenario 86	0.0%	0.0%
Scenario 87	0.0%	0.0%
Scenario 88	0.0%	0.0%
Scenario 89	0.0%	0.0%
Scenario 90	0.0%	0.0%
Scenario 91	0.0%	0.0%
Scenario 92	0.0%	0.0%
Scenario 93	0.0%	0.0%
Scenario 94	0.0%	0.0%
Scenario 95	0.0%	0.0%
Scenario 96	0.0%	0.0%
Scenario 97	0.0%	0.0%
Scenario 98	0.0%	0.0%
Scenario 99	0.0%	0.0%
Scenario 100	0.0%	0.0%

Skid	PPN(inches)/ 24 hours	skids/line	mass (lbs) -	gal(US)/min	pressure +/-	PPN(mm)/ 24 hours	skids/line	mass (kg) -	m3/hr	flow variation +/-
1	3.09	3	88	13.0	0.5%	78.6	3	39.9	2.2	0.3%
2	3.10	4	130	19.7	1.4%	78.8	4	59.0	3.0	0.7%
3	3.12	5	172	26.3	2.8%	79.2	5	78.3	3.7	1.3%
4	3.13	6	213	33.3	4.9%	79.6	6	97.0	4.5	2.0%
5	3.16	7	255	41.9	7.8%	80.3	7	116.0	5.3	2.9%
6	3.19	8	310	51.1	9.4%	80.9	8	141.0	6.1	3.0%
7	3.20	9	379	61.7	9.7%	81.2	9	172.0	6.8	3.0%
8	3.19	10	462	73.5	10.2%	81.0	10	209.0	7.6	3.1%
9	3.19	11	587	86.8	9.5%	80.9	11	266.0	8.3	3.0%
10	3.18	12	673	100.2	10.2%	81.1	12	305.0	9.1	3.1%
11	3.18	13	803	114.5	10.0%	80.7	13	364.0	9.8	3.1%

Average application rate millimetres per 24 hours

Selection of Pipe for each 15 metre section



Variation (+/-) in Pressure along the K-Line
(Should be no greater than +/-10%) ↗

Required flow rate (total) for the line

Required pressure at the start of the line

Minimum Pressure psi=

Maximum Pressure psi=	39.2 psi	
Distance of skids=	49.2 ft	x 49.2 Area= 2422 ft

minimum pressure (bar) = 2.70 bar

distance between skids = 15.0m x 15.0m Area = 225 m²

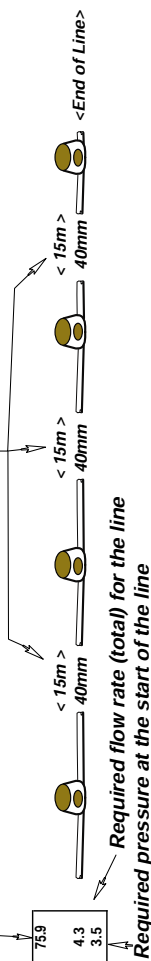


Flat Ground 0.0%

Point	PPN (inches)/24 hours	mass (lbs)	gal(US)/min	psi	skids/line	flow variation +/-
1	3.21	88	10.1	39.6	3	81.6
2	3.22	130	13.5	40.2	4	81.9
3	3.24	172	17.0	41.3	5	82.2
4	3.26	213	20.5	42.9	6	82.7
5	3.28	255	24.1	45.2	7	83.4
6	3.31	310	27.8	46.4	8	84.1
7	3.32	379	31.3	46.7	9	84.3
8	3.31	462	34.7	47.0	10	84.1
9	3.32	587	38.2	46.5	11	84.0
10	3.32	673	41.8	47.1	12	84.0
11	3.30	803	45.0	46.9	13	83.8

Average application rate millimetres per 24 hours

Selection of Pipe for each 15 metre section



Variation (+/-) in Pressure along the K-Line
(Should be no greater than +/-10%) ↗

Required flow rate (total) for the line

Required pressure at the start of the line

Minimum Pressure psi=	43.5 psi	
Distance of skids=	49.2 ft	x 49.2
		Area= 2422 ft

minimum pressure (bar) = 3.00 bar

distance between skids = 15.0m x 15.0m Area = 225 m²

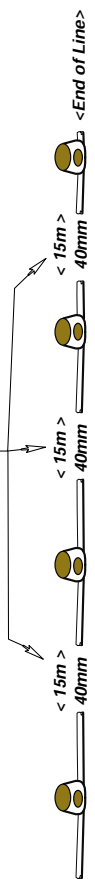


Flat Ground 0.0%

[illegible]

Average application rate millimetres per 24 hours

Selection of Pipe for each 15 metre section



3.3 Required flow rate (total) for the line
Required pressure at the start of the line

Variation (+/-) in Pressure along the K-Line
(Should be no greater than +/-10%)

Minimum Pressure psi=
Distance of skids=

Maximum Pressure psi=	46.4 psi	
Distance of skids=	49.2 ft	x 49.2 Area= 2422 ft ²

$$\text{minimum pressure (bar)} = 3.20 \text{ bar} \times 15.0 \text{ m} = 225 \text{ m}^2$$


Flat Ground

Flat Ground 0.0%

PPN(inches)/ 24 hours	skids/line	PPN(mm)/ 24 hours	skids/line
mass (lbs) - 88 pressure +/- 0.5% gal(US)/min 11.0 psi 46.9	3	mass (kg) - 39.8 flow variation +/- 0.3%	32
mass (lbs) - 130 pressure +/- 1.3% gal(US)/min 14.7 psi 47.6	4	mass (kg) - 59 flow variation +/- 0.6%	32
mass (lbs) - 172 pressure +/- 2.7% gal(US)/min 18.5 psi 48.9	5	mass (kg) - 78 flow variation +/- 1.2%	32
mass (lbs) - 213 pressure +/- 4.7% gal(US)/min 22.3 psi 50.8	6	mass (kg) - 97 flow variation +/- 2.0%	32
mass (lbs) - 255 pressure +/- 7.6% gal(US)/min 26.2 psi 53.4	7	mass (kg) - 116 flow variation +/- 2.8%	32
mass (lbs) - 310 pressure +/- 9.1% gal(US)/min 30.2 psi 54.9	8	mass (kg) - 141 flow variation +/- 2.9%	32
mass (lbs) - 379 pressure +/- 9.4% gal(US)/min 34.1 psi 55.2	9	mass (kg) - 172 flow variation +/- 2.0%	32
mass (lbs) - 462 pressure +/- 9.8% gal(US)/min 37.8 psi 55.5	10	mass (kg) - 209 flow variation +/- 2.6%	32
mass (lbs) - 587 pressure +/- 9.2% gal(US)/min 41.5 psi 54.9	11	mass (kg) - 266 flow variation +/- 2.0%	40
mass (lbs) - 673 pressure +/- 9.9% gal(US)/min 45.4 psi 55.6	12	mass (kg) - 305 flow variation +/- 1.9%	40
mass (lbs) - 803 pressure +/- 9.7% gal(US)/min 49.0 psi 55.4	13	mass (kg) - 364 flow variation +/- 2.2%	40
mass (lbs) - 888 pressure +/- 9.5% gal(US)/min 51.8 psi 55.8	14	mass (kg) - 403 flow variation +/- 2.5%	40

Average application rate millimetres per 24 hours

Selection of Pipe for each 15 metre section

psi	43.7	1.7%	3.3	db
pressure +/-	3.33%			

Variation (+/-) in Pressure along the K-Line
 (Should be no greater than +/-10%)

Variation (+/-) in Flow along the K-Line
 Required flow rate (total) for the line
 Required pressure at the start of the line

Minimum Pressure psi=
Distance of skids=

Maximum Pressure psi=	36.3 psi	
Distance of skids=	49.2 ft	x 49.2 Area= 2422 ft

Hours= 24

minimum pressure (bar) = 2.50 bar

distance between skids = 15.0m x 15.0m Area = 225 m²



Flat Ground 0.0%

Flat Ground

PPn(inches)/ 24 hours	4.00	4.02	4.04	4.08	4.11	4.13	4.10	4.11	4.10	4.11	4.10	4.15
mass (lbs) -	88	130	172	213	269	338	462	547	662	777	848	1015
gal(US)/min	12.6	16.9	21.2	25.7	30.2	34.6	38.7	43.2	47.3	51.8	56.6	62.5
pressure +/-	0.8%	2.2%	4.4%	7.7%	9.6%	10.2%	9.1%	9.7%	9.9%	12.1%	15.4%	10.5%
PPn(mm)/ 24 hours	102.0	102.6	103.6	104.5	104.8	104.1	104.5	104.1	104.5	104.1	104.5	101.5
skids/line	3	4	5	6	7	8	9	10	11	12	13	14
mass (kg) -	39.9	59.4	78.8	103.6	122.0	153.0	209.0	248.0	300.0	352.0	384.0	425.0
flow variation +/-	0.4%	1.0%	1.9%	3.0%	3.2%	2.4%	2.5%	1.9%	2.4%	2.8%	3.2%	0.4%

Average application rate millimetres per 24 hours

Selection of Pipe for each 15 metre section

psi	42.7	11.8	0.8
flow variation +/-			

Variation (+/-) in Pressure along the K-Line
 Variation (+/-) in Flow along the K-Line
 Required pressure at the start of the line
 Required flow rate (total) for the line

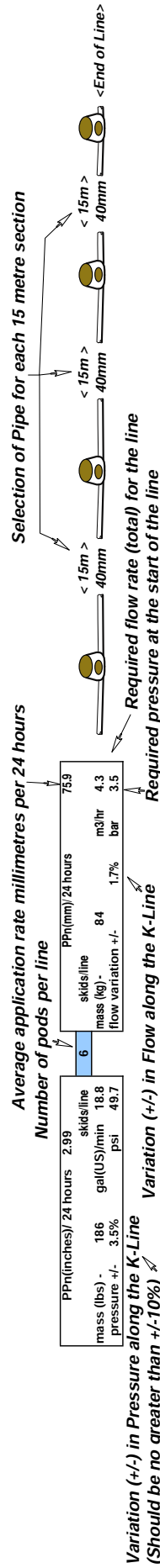
Naan 5022 (Black Nozzle), Minimum Pressure of 2.7 bar at the last sprinkler and spacings of 15 metres x 15 metres



Minimum Pressure psi= 39.2 psi x 49.2 ft Area= 2422 ft² Hours= 24
 Distance of skids= 49.2 ft x 49.2 ft x 15.0m Area= 225 m²
 minimum pressure (bar) = 2.70 bar
 distance between skids = 15.0m

Flat Ground 0.0%

PPN(inches)/ 24 hours	skids/line	mass (lbs) -	gal(US)/min	psi	PPN(mm)/ 24 hours	skids/line	mass (kg) -	m3/hr	bar
4.15	3	88	13.1	0.8%	105.3	3	40	0.4%	2.8
4.16	4	130	17.5	2.1%	105.7	4	59	1.0%	2.9
4.19	5	172	22.0	4.3%	106.4	5	78	1.9%	3.0
4.23	6	213	26.6	7.6%	107.4	6	97	3.0%	3.2
4.26	7	269	31.3	9.5%	108.3	7	122	3.1%	3.3
4.28	8	338	35.9	10.1%	108.6	8	153	2.4%	3.3
4.25	9	462	40.1	9.0%	107.9	9	209	2.5%	3.2
4.26	10	547	44.7	9.6%	108.3	10	248	1.9%	3.3
4.25	11	662	49.1	9.8%	108.0	11	300	2.4%	3.4
4.26	12	777	53.7	12.0%	108.3	12	352	2.8%	3.4
4.30	13	848	58.6	15.2%	108.2	13	384	3.2%	3.6
4.29	14	919	63.5	14.8%	108.1	14	416	3.1%	3.5
4.28	15	990	68.4	14.4%	108.0	15	448	3.0%	3.4
4.27	16	1061	73.3	14.0%	107.9	16	480	2.9%	3.3
4.26	17	1132	78.2	13.6%	107.8	17	512	2.8%	3.2
4.25	18	1203	83.1	13.2%	107.7	18	544	2.7%	3.1
4.24	19	1274	88.0	12.8%	107.6	19	576	2.6%	3.0
4.23	20	1345	92.9	12.4%	107.5	20	608	2.5%	2.9
4.22	21	1416	97.8	12.0%	107.4	21	640	2.4%	2.8
4.21	22	1487	102.7	11.6%	107.3	22	672	2.3%	2.7
4.20	23	1558	107.6	11.2%	107.2	23	704	2.2%	2.6
4.19	24	1629	112.5	10.8%	107.1	24	736	2.1%	2.5
4.18	25	1700	117.4	10.4%	107.0	25	768	2.0%	2.4
4.17	26	1771	122.3	10.0%	106.9	26	800	1.9%	2.3
4.16	27	1842	127.2	9.6%	106.8	27	832	1.8%	2.2
4.15	28	1913	132.1	9.2%	106.7	28	864	1.7%	2.1
4.14	29	1984	137.0	8.8%	106.6	29	896	1.6%	2.0
4.13	30	2055	141.9	8.4%	106.5	30	928	1.5%	1.9
4.12	31	2126	146.8	8.0%	106.4	31	960	1.4%	1.8
4.11	32	2197	151.7	7.6%	106.3	32	992	1.3%	1.7
4.10	33	2268	156.6	7.2%	106.2	33	1024	1.2%	1.6
4.09	34	2339	161.5	6.8%	106.1	34	1056	1.1%	1.5
4.08	35	2410	166.4	6.4%	106.0	35	1088	1.0%	1.4
4.07	36	2481	171.3	6.0%	105.9	36	1120	0.9%	1.3
4.06	37	2552	176.2	5.6%	105.8	37	1152	0.8%	1.2
4.05	38	2623	181.1	5.2%	105.7	38	1184	0.7%	1.1
4.04	39	2694	186.0	4.8%	105.6	39	1216	0.6%	1.0
4.03	40	2765	190.9	4.4%	105.5	40	1248	0.5%	0.9
4.02	41	2836	195.8	4.0%	105.4	41	1280	0.4%	0.8
4.01	42	2907	200.7	3.6%	105.3	42	1312	0.3%	0.7
4.00	43	2978	205.6	3.2%	105.2	43	1344	0.2%	0.6
3.99	44	3049	210.5	2.8%	105.1	44	1376	0.1%	0.5
3.98	45	3120	215.4	2.4%	105.0	45	1408	0.0%	0.4



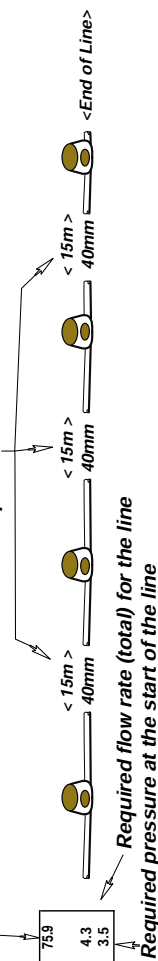
minimum pressure (bar) = 3.00 bar

distance between skids = 15.0m x 15.0m Area = 225 m²

Flat Ground	0.0%
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[illegible]

Selection of Pipe for each 15 metre section



Variation (+/-) in Pressure along the K-Line
(Should be no greater than +/-10%) ↗

Naan 5022 (Black Nozzle), Minimum Pressure of 3.2 bar at the last sprinkler and spacings of 15 metres x 15 metres

Minimum Pressure psi=
Distance of skids=

Maximum Pressure psi=	46.4 psi		
Distance of skids=	49.2 ft	x	49.2
			Area= 2422 ft

$$\text{minimum pressure (bar)} = \frac{3.20 \text{ bar}}{\text{distance between skids} = 15.0 \text{ m}} \times 15.0 \text{ m} = 225 \text{ m}^2$$


Scenario	Flat Ground	0.0%
Scenario 1	0.0%	0.0%
Scenario 2	0.0%	0.0%
Scenario 3	0.0%	0.0%
Scenario 4	0.0%	0.0%
Scenario 5	0.0%	0.0%
Scenario 6	0.0%	0.0%
Scenario 7	0.0%	0.0%
Scenario 8	0.0%	0.0%
Scenario 9	0.0%	0.0%
Scenario 10	0.0%	0.0%
Scenario 11	0.0%	0.0%
Scenario 12	0.0%	0.0%
Scenario 13	0.0%	0.0%
Scenario 14	0.0%	0.0%
Scenario 15	0.0%	0.0%
Scenario 16	0.0%	0.0%
Scenario 17	0.0%	0.0%
Scenario 18	0.0%	0.0%
Scenario 19	0.0%	0.0%
Scenario 20	0.0%	0.0%
Scenario 21	0.0%	0.0%
Scenario 22	0.0%	0.0%
Scenario 23	0.0%	0.0%
Scenario 24	0.0%	0.0%
Scenario 25	0.0%	0.0%
Scenario 26	0.0%	0.0%
Scenario 27	0.0%	0.0%
Scenario 28	0.0%	0.0%
Scenario 29	0.0%	0.0%
Scenario 30	0.0%	0.0%
Scenario 31	0.0%	0.0%
Scenario 32	0.0%	0.0%
Scenario 33	0.0%	0.0%
Scenario 34	0.0%	0.0%
Scenario 35	0.0%	0.0%
Scenario 36	0.0%	0.0%
Scenario 37	0.0%	0.0%
Scenario 38	0.0%	0.0%
Scenario 39	0.0%	0.0%
Scenario 40	0.0%	0.0%
Scenario 41	0.0%	0.0%
Scenario 42	0.0%	0.0%
Scenario 43	0.0%	0.0%
Scenario 44	0.0%	0.0%
Scenario 45	0.0%	0.0%
Scenario 46	0.0%	0.0%
Scenario 47	0.0%	0.0%
Scenario 48	0.0%	0.0%
Scenario 49	0.0%	0.0%
Scenario 50	0.0%	0.0%
Scenario 51	0.0%	0.0%
Scenario 52	0.0%	0.0%
Scenario 53	0.0%	0.0%
Scenario 54	0.0%	0.0%
Scenario 55	0.0%	0.0%
Scenario 56	0.0%	0.0%
Scenario 57	0.0%	0.0%
Scenario 58	0.0%	0.0%
Scenario 59	0.0%	0.0%
Scenario 60	0.0%	0.0%
Scenario 61	0.0%	0.0%
Scenario 62	0.0%	0.0%
Scenario 63	0.0%	0.0%
Scenario 64	0.0%	0.0%
Scenario 65	0.0%	0.0%
Scenario 66	0.0%	0.0%
Scenario 67	0.0%	0.0%
Scenario 68	0.0%	0.0%
Scenario 69	0.0%	0.0%
Scenario 70	0.0%	0.0%
Scenario 71	0.0%	0.0%
Scenario 72	0.0%	0.0%
Scenario 73	0.0%	0.0%
Scenario 74	0.0%	0.0%
Scenario 75	0.0%	0.0%
Scenario 76	0.0%	0.0%
Scenario 77	0.0%	0.0%
Scenario 78	0.0%	0.0%
Scenario 79	0.0%	0.0%
Scenario 80	0.0%	0.0%
Scenario 81	0.0%	0.0%
Scenario 82	0.0%	0.0%
Scenario 83	0.0%	0.0%
Scenario 84	0.0%	0.0%
Scenario 85	0.0%	0.0%
Scenario 86	0.0%	0.0%
Scenario 87	0.0%	0.0%
Scenario 88	0.0%	0.0%
Scenario 89	0.0%	0.0%
Scenario 90	0.0%	0.0%
Scenario 91	0.0%	0.0%
Scenario 92	0.0%	0.0%
Scenario 93	0.0%	0.0%
Scenario 94	0.0%	0.0%
Scenario 95	0.0%	0.0%
Scenario 96	0.0%	0.0%
Scenario 97	0.0%	0.0%
Scenario 98	0.0%	0.0%
Scenario 99	0.0%	0.0%
Scenario 100	0.0%	0.0%

Flat Ground

PPn(inches)/ 24 hours	mass (lbs) - pressure +/-	gal(US)/min	skids/line	mass (kg) - flow variation +/-	m3/hr bar
4.49	88 - 0.8%	14.1	3	59 - 1.0%	4.3
4.51	130 - 2.1%	18.9	4	78 - 1.8%	5.4
4.54	172 - 4.2%	23.8	5	97 - 2.9%	6.5
4.58	213 - 7.4%	28.8	6	122 - 3.0%	7.7
4.62	269 - 9.2%	33.9	7	153 - 2.3%	8.8
4.63	338 - 9.8%	38.9	8	209 - 2.4%	9.9
4.60	462 - 8.7%	43.5	9	248 - 1.9%	11.0
4.62	547 - 9.4%	48.4	10	300 - 2.3%	12.1
4.60	662 - 9.5%	53.1	11	352 - 2.7%	13.2
4.62	777 - 11.7%	58.2	12	384 - 3.1%	14.4
4.65	848 - 14.8%	63.5	13	400 - 3.1%	14.4

Average application rate millimetres per 24 hours

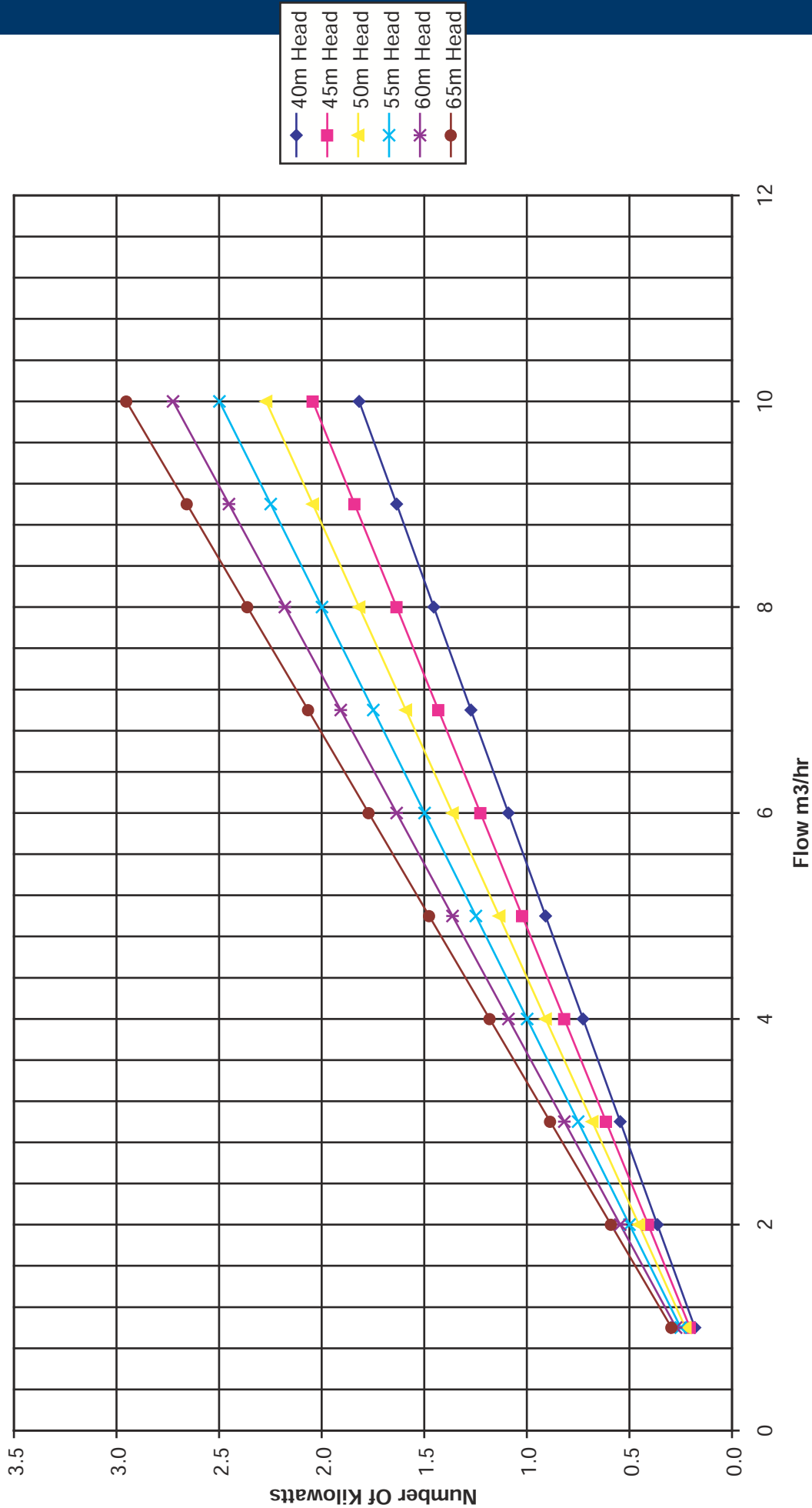
Selection of Pipe for each 15 metre section

Variation (+/-) in Pressure along the K-Line
(Should be no greater than +/-10%) ↗

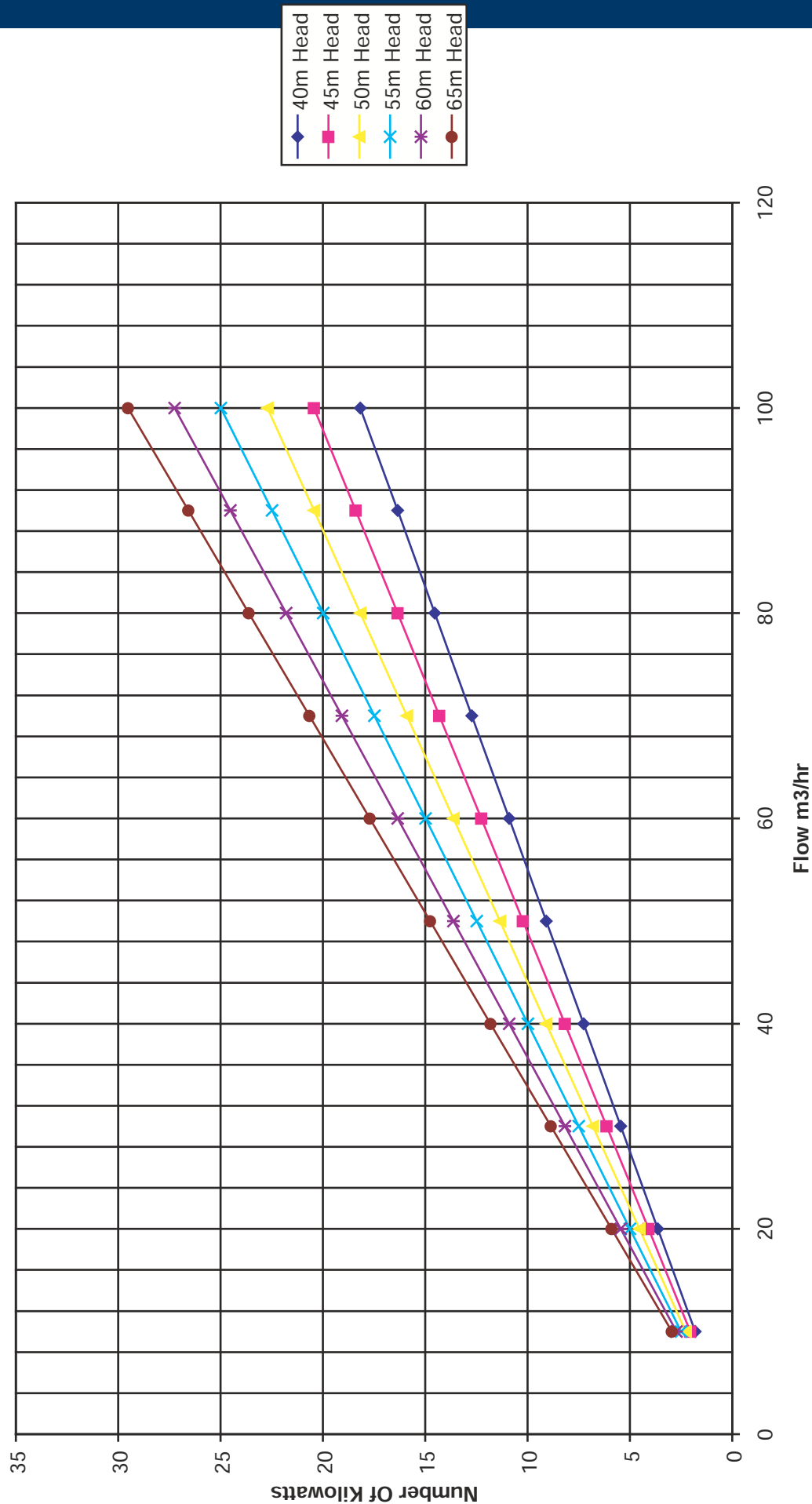
3.3 Required pressure at the start of the line

Required flow rate (total) for the line

Pump Kilowatts Required (60% Efficiency)



Pump Kilowatts Required (60% Efficiency)



Pump Kilowatts Required (60% Efficiency)

